



267214
DILM1000/22(RA250)

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DELIVERY PROGRAM

Product range
Contactors

Application
Contactors for Motors

Subrange
Comfort devices greater than 170 A

Utilization category
AC-1: Non-inductive or slightly inductive loads, resistance furnaces
NAC-3: Normal AC induction motors: starting, switch off during running
AC-4: Normal AC induction motors: starting, plugging, reversing, inching

Connection technique
Screw connection

Rated operational current

AC-3
380 V 400 V [I_e]
1000 A

AC-1
Conventional free air thermal current, 3 pole, 50 -
60 Hz
Open
at 40 °C [I_{th} = I_e]
1225 A

AC-1
Conventional free air thermal current, 1 pole
open [I_{th}]
2500 A

Max. rating for three-phase motors, 50 - 60 Hz

AC-3
220 V 230 V [P]
315 kW

AC-3
380 V 400 V [P]
560 kW

AC-3
660 V 690 V [P]
1000 kW

AC-3
1000 V [P]
1100 kW

AC-4
220 V 230 V [P]
260 kW

AC-4
380 V 400 V [P]
450 kW

AC-4
660 V 690 V [P]
780 kW

AC-4
1000 V [P]

1000 kW

Contact sequence



Can be combined with auxiliary contact
DILM820-XHI...

Actuating voltage
RA 250: 110 - 250 V 40 - 60 Hz/110 - 350 V DC

Voltage AC/DC
AC and DC operation

Contacts

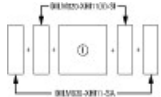
NO = Normally open
2 NO

NC = Normally closed
2 NC

Auxiliary contacts

possible variants at auxiliary contact module fitting
options
on the side: 2 x DILM820-XHI11(V)-SI; 2 x
DILM820-XHI11-SA

Side mounting auxiliary contacts



Instructions

Interlocked opposing contacts according to IEC/EN
60947-5-1 Appendix L, inside the auxiliary contact
module

Auxiliary contacts used as mirror contacts
according to IEC/EN 60947-4-1 Appendix F (not
N/C late open)

Instructions

integrated suppressor circuit in actuating
electronics
660 V, 690 V or 1000 V: not directly reversing

TECHNICAL DATA

General

Standards
IEC/EN 60947, VDE 0660, UL, CSA

Lifespan, mechanical
AC operated [Operations]
 5×10^6

Lifespan, mechanical
DC operated [Operations]
 5×10^6

Operating frequency, mechanical
AC operated [Operations/h]
1000

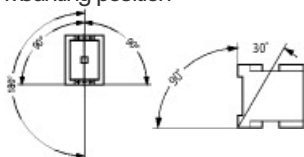
Operating frequency, mechanical
DC operated [Operations/h]
1000

Climatic proofing
Damp heat, constant, to IEC 60068-2-78
Damp heat, cyclic, to IEC 60068-2-30

Ambient temperature
Open
-40 - +60 °C

Ambient temperature
Storage
- 40 - + 80 °C

Mounting position



Mechanical shock resistance (IEC/EN 60068-2-27)
Half-sinusoidal shock, 10 ms

Main contacts
NO contact
10 g

Mechanical shock resistance (IEC/EN 60068-2-27)
Half-sinusoidal shock, 10 ms
Auxiliary contacts
NO contact
10 g

Mechanical shock resistance (IEC/EN 60068-2-27)
Half-sinusoidal shock, 10 ms
Auxiliary contacts
NC contact
8 g

Degree of Protection
IP00

Protection against direct contact when actuated
from front (EN 50274)
Finger and back-of-hand proof with terminal
shroud or terminal block

Altitude
Max. 2000 m

Weight
AC operated
17.34 kg

Weight
DC operated
17.34 kg

Weight
Weight
17.34 kg

Terminal capacity main cable
Flexible with cable lug
50 - 240 mm²

Terminal capacity main cable
Stranded with cable lug
70 - 240 mm²

Terminal capacity main cable
Solid or stranded

2/0 - 500 MCM AWG

Terminal capacity main cable
Busbar [Width]
60 mm

Main cable connection screw/bolt
M12

Tightening torque
35 Nm

Terminal capacity control circuit cables
Solid
1 x (0.75 - 2.5)
2 x (0.75 - 2.5) mm²

Terminal capacity control circuit cables
Flexible with ferrule
1 x (0.75 - 2.5)
2 x (0.75 - 2.5) mm²

Terminal capacity control circuit cables
Solid or stranded
18 - 14 AWG

Control circuit cable connection screw/bolt
M3.5

Tightening torque
1.2 Nm

Tool
Main cable
Width across flats
18 mm

Tool
Control circuit cables
Pozidriv screwdriver
2 Size

Main conducting paths

Rated impulse withstand voltage [U_{imp}]
8000 V AC

Overvoltage category/pollution degree
III/3

Rated insulation voltage [U]
1000 V AC

Rated operational voltage [U_e]
1000 V AC

Safe isolation to EN 61140
between coil and contacts
1000 V AC

Safe isolation to EN 61140
between the contacts
1000 V AC

Making capacity (p.f. to IEC/EN 60947)
9840 A

Breaking capacity
220 V 230 V
8200 A

Breaking capacity
380 V 400 V
8200 A

Breaking capacity
500 V
8200 A

Breaking capacity
660 V 690 V
8200 A

Breaking capacity
1000 V
5800 A

Component lifespan
AC1: See → Engineering, characteristic curves
AC3: See → Engineering, characteristic curves
AC4: See → Engineering, characteristic curves

Short-circuit rating

Short-circuit protection maximum fuse
Type "2" coordination
400 V [gG/gL 500 V]
630 A

Short-circuit rating
Short-circuit protection maximum fuse
Type "2" coordination
690 V [gG/gL 690 V]
630 A

Short-circuit rating
Short-circuit protection maximum fuse
Type "2" coordination
1000 V [gG/gL 1000 V]
630 A

Short-circuit rating
Short-circuit protection maximum fuse
Type "1" coordination
400 V [gG/gL 500 V]
1200 A

Short-circuit rating
Short-circuit protection maximum fuse
Type "1" coordination
690 V [gG/gL 690 V]
1200 A

Short-circuit rating
Short-circuit protection maximum fuse
Type "1" coordination
1000 V [gG/gL 1000 V]
800 A

AC

AC-1
Rated operational current
Conventional free air thermal current, 3 pole, 50 -
60 Hz
Open
at 40 °C [$I_{th} = I_n$]
1225 A

AC-1
Rated operational current
Conventional free air thermal current, 3 pole, 50 -
60 Hz
Open
at 50 °C [$I_{th} = I_n$]
1095 A

AC-1
Rated operational current
Conventional free air thermal current, 3 pole, 50 -
60 Hz
Open
at 55 °C [$t_{th} = t_e$]
1044 A

AC-1
Rated operational current
Conventional free air thermal current, 3 pole, 50 -
60 Hz
Open
at 60 °C [$t_{th} = t_e$]
1000 A

AC-1
Rated operational current
Conventional free air thermal current, 1 pole
Note
at maximum permissible ambient air temperature

AC-1
Rated operational current
Conventional free air thermal current, 1 pole
open [t_{th}]
2500 A

AC-3
Rated operational current
Open, 3-pole: 50 – 60 Hz
Notes
At maximum permissible ambient temperature
(open.)

AC-3
Rated operational current
Open, 3-pole: 50 – 60 Hz
220 V 230 V [t_e]
1000 A

AC-3
Rated operational current
Open, 3-pole: 50 – 60 Hz
240 V [t_e]
1000 A

AC-3
Rated operational current
Open, 3-pole: 50 – 60 Hz
380 V 400 V [t_e]
1000 A

AC-3
Rated operational current
Open, 3-pole: 50 – 60 Hz
415 V [I_e]
1000 A

AC-3
Rated operational current
Open, 3-pole: 50 – 60 Hz
440V [I_e]
1000 A

AC-3
Rated operational current
Open, 3-pole: 50 – 60 Hz
500 V [I_e]
1000 A

AC-3
Rated operational current
Open, 3-pole: 50 – 60 Hz
660 V 690 V [I_e]
1000 A

AC-3
Rated operational current
Open, 3-pole: 50 – 60 Hz
1000 V [I_e]
750 A

AC-3
Mtor rating [P]
220 V 230 V [P]
315 kW

AC-3
Mtor rating [P]
240V [P]
340 kW

AC-3
Mtor rating [P]
380 V 400 V [P]
560 kW

AC-3
Mtor rating [P]
415 V [P]
610 kW

AC-3

Motor rating [P]
440 V [P]
650 kW

AC-3
Motor rating [P]
500 V [P]
730 kW

AC-3
Motor rating [P]
660 V 690 V [P]
1000 kW

AC-3
Motor rating [P]
1000 V [P]
1100 kW

AC-4
Rated operational current
Open, 3-pole: 50 – 60 Hz
220 V 230 V [I_e]
800 A

AC-4
Rated operational current
Open, 3-pole: 50 – 60 Hz
240 V [I_e]
800 A

AC-4
Rated operational current
Open, 3-pole: 50 – 60 Hz
380 V 400 V [I_e]
800 A

AC-4
Rated operational current
Open, 3-pole: 50 – 60 Hz
415 V [I_e]
800 A

AC-4
Rated operational current
Open, 3-pole: 50 – 60 Hz
440 V [I_e]
800 A

AC-4
Rated operational current
Open, 3-pole: 50 – 60 Hz

500 V [I_e]
800 A

AC-4
Rated operational current
Open, 3-pole: 50 – 60 Hz
660 V 690 V [I_e]
800 A

AC-4
Rated operational current
Open, 3-pole: 50 – 60 Hz
1000 V [I_e]
700 A

AC-4
Mtor rating [P]
220 V 230 V [P]
260 kW

AC-4
Mtor rating [P]
240 V [P]
280 kW

AC-4
Mtor rating [P]
380 V 400 V [P]
450 kW

AC-4
Mtor rating [P]
415 V [P]
490 kW

AC-4
Mtor rating [P]
440 V [P]
520 kW

AC-4
Mtor rating [P]
500 V [P]
590 kW

AC-4
Mtor rating [P]
660 V 690 V [P]
780 kW

AC-4
Motor rating [P]
1000 V [P]
1000 kW

Condensor operation

Individual compensation, rated operational current
 I_e of three-phase capacitors
Open
up to 525 V
463 A

Individual compensation, rated operational current
 I_e of three-phase capacitors
Open
690 V
265 A

Max. inrush current peak
 $30 \times I_e$

Component lifespan [Operations]
 0.1×10^6

Max. operating frequency
200 Ops/h

Current heat loss

3 pole, at I_{th} (60°)
96 W

Current heat loss at I_e to AC-3/400 V
96 W

Impedance per pole
0.032 mΩ

Magnet systems

Voltage tolerance
 U_S
110 - 250 V 40-60 Hz
110 - 350 V DC

Voltage tolerance
AC operated [Flick-up]
 $0.7 \times U_{S \min} - 1.15 \times U_{S \max}$

Voltage tolerance
DC operated [Flick-up]
 $0.7 \times U_{S \min} - 1.15 \times U_{S \max}$

Voltage tolerance
AC operated [Drop-out]
 $0.2 \times U_{S \max} - 0.6 \times U_{S \min}$

Voltage tolerance
DC operated [Drop-out]
 $0.2 \times U_{S \max} - 0.6 \times U_{S \min}$

Power consumption of the coil in a cold state and
 $1.0 \times U_S$
Note on power consumption
Control transformer with $u_k \leq 7\%$

Power consumption of the coil in a cold state and
 $1.0 \times U_S$
Pull-in power [Flick-up]
800 VA

Power consumption of the coil in a cold state and
 $1.0 \times U_S$
Pull-in power [Flick-up]
700 W

Power consumption of the coil in a cold state and
 $1.0 \times U_S$
Sealing power [Sealing]
26.5 VA

Power consumption of the coil in a cold state and
 $1.0 \times U_S$
Sealing power [Sealing]
11.4 W

Duty factor
100 % DF

Changeover time at 100 % U_S (recommended
value)
Main contacts
Closing delay
70 ms

Changeover time at 100 % U_S (recommended value)
Main contacts
Opening delay
110 ms

Behaviour in marginal and transitional conditions
Sealing
Voltage interruptions
(0 ... 0.2 x $U_{c,min}$) \square 10 ms
Time is bridged successfully

Behaviour in marginal and transitional conditions
Sealing
Voltage interruptions
(0 ... 0.2 x $U_{c,min}$) > 10 ms
Drop-out of the contactor

Behaviour in marginal and transitional conditions
Sealing
Voltage drops
(0.2 ... 0.6 x $U_{c,min}$) \square 12 ms
Time is bridged successfully

Behaviour in marginal and transitional conditions
Sealing
Voltage drops
(0.2 ... 0.6 x $U_{c,min}$) > 12 ms
Drop-out of the contactor

Behaviour in marginal and transitional conditions
Sealing
Voltage drops
(0.6 ... 0.7 x $U_{c,min}$)
Contactor remains switched on

Behaviour in marginal and transitional conditions
Sealing
Excess voltage
(1.15 ... 1.3 x $U_{c,max}$)
Contactor remains switched on

Behaviour in marginal and transitional conditions
Sealing
Pick-up phase
(0 ... 0.7 x $U_{c,min}$)
Contactor does not switch on

Behaviour in marginal and transitional conditions
Sealing
Pick-up phase

$(0.7 \times U_{c \min} \dots 1.15 \times U_{c \max})$
Contactor switches on with certainty

Admissible transitional contact resistance (of the external control circuit device when actuating A11)
□ 500 mΩ

FLC signal level (A3 - A4) to IEC/EN 61131-2 (type 2)
High
15 V

FLC signal level (A3 - A4) to IEC/EN 61131-2 (type 2)
Low
5 V

Electromagnetic compatibility (EMC)

Electromagnetic compatibility
This product is designed for operation in industrial environments (environment A). Its use in residential environments (environment B) may cause radio-frequency interference, requiring additional noise suppression measures.

Rating data for approved types

Switching capacity
Maximum motor rating
Three-phase
230 V
240 V
400 HP

Switching capacity
Maximum motor rating
Three-phase
460 V
480 V
800 HP

Switching capacity
Maximum motor rating
Three-phase
575 V
600 V
1000 HP

Switching capacity
General use
1225 A

Auxiliary contacts
Flot Duty
AC operated
A600

Auxiliary contacts
Flot Duty
DC operated
P300

Auxiliary contacts
General Use
AC
600 V

Auxiliary contacts
General Use
AC
15 A

Auxiliary contacts
General Use
DC
250 V

Auxiliary contacts
General Use
DC
1 A

Short Circuit Current Rating
Basic Rating
SCCR
85 kA

Short Circuit Current Rating
Basic Rating
max. Fuse
2000 A

Short Circuit Current Rating
Basic Rating
max. CB
1200 A

Short Circuit Current Rating
480 V High Fault
SCCR (fuse)
85 kA

Short Circuit Current Rating
480 V High Fault
max. Fuse
2000 A

Short Circuit Current Rating
480 V High Fault
SCCR (CB)
85 kA

Short Circuit Current Rating
480 V High Fault
max. CB
1200 A

Short Circuit Current Rating
600 V High Fault
SCCR (fuse)
85 kA

Short Circuit Current Rating
600 V High Fault
max. Fuse
2000 A

Short Circuit Current Rating
600 V High Fault
SCCR (CB)
85 kA

Short Circuit Current Rating
600 V High Fault
max. CB
1200 A

Special Purpose Ratings
Definite Purpose Ratings (100,000 cycles acc. to
UL 1995)
LRA 480V 60Hz 3phase
6000 A

Special Purpose Ratings
Definite Purpose Ratings (100,000 cycles acc. to
UL 1995)
FLA 480V 60Hz 3phase

1200 A

Special Purpose Ratings
Definite Purpose Ratings (100,000 cycles acc. to
UL 1995)
LRA 600V 60Hz 3phase
6000 A

Special Purpose Ratings
Definite Purpose Ratings (100,000 cycles acc. to
UL 1995)
FLA 600V 60Hz 3phase
1200 A

DESIGN VERIFICATION AS PER IEC/EN 61439

Technical data for design verification

Rated operational current for specified heat
dissipation [I_r]
1000 A

Heat dissipation per pole, current-dependent [P_{rd}]
32 W

Equipment heat dissipation, current-dependent
[P_{rd}]
0 W

Static heat dissipation, non-current-dependent [P_{rs}]
6.5 W

Heat dissipation capacity [P_{diss}]
0 W

Operating ambient temperature min.
-40 °C

Operating ambient temperature max.
+60 °C

IEC/EN 61439 design verification

10.2 Strength of materials and parts
10.2.2 Corrosion resistance
Meets the product standard's requirements.

10.2 Strength of materials and parts
10.2.3.1 Verification of thermal stability of enclosures
Meets the product standard's requirements.

10.2 Strength of materials and parts
10.2.3.2 Verification of resistance of insulating materials to normal heat
Meets the product standard's requirements.

10.2 Strength of materials and parts
10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects
Meets the product standard's requirements.

10.2 Strength of materials and parts
10.2.4 Resistance to ultra-violet (UV) radiation
Meets the product standard's requirements.

10.2 Strength of materials and parts
10.2.5 Lifting
Does not apply, since the entire switchgear needs to be evaluated.

10.2 Strength of materials and parts
10.2.6 Mechanical impact
Does not apply, since the entire switchgear needs to be evaluated.

10.2 Strength of materials and parts
10.2.7 Inscriptions
Meets the product standard's requirements.

10.3 Degree of protection of ASSEMBLIES
Does not apply, since the entire switchgear needs to be evaluated.

10.4 Clearances and creepage distances
Meets the product standard's requirements.

10.5 Protection against electric shock
Does not apply, since the entire switchgear needs to be evaluated.

10.6 Incorporation of switching devices and components
Does not apply, since the entire switchgear needs to be evaluated.

10.7 Internal electrical circuits and connections
Is the panel builder's responsibility.

10.8 Connections for external conductors
Is the panel builder's responsibility.

10.9 Insulation properties
10.9.2 Power-frequency electric strength
Is the panel builder's responsibility.

10.9 Insulation properties
10.9.3 Impulse withstand voltage
Is the panel builder's responsibility.

10.9 Insulation properties
10.9.4 Testing of enclosures made of insulating material
Is the panel builder's responsibility.

10.10 Temperature rise
The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.

10.11 Short-circuit rating
Is the panel builder's responsibility. The specifications for the switchgear must be observed.

10.12 Electromagnetic compatibility
Is the panel builder's responsibility. The specifications for the switchgear must be observed.

10.13 Mechanical function
The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.

TECHNICAL DATA ETIM 7.0

Low-voltage industrial components (EG000017) / Power contactor, AC switching (EO000066)

Electric engineering, automation, process control engineering / Low-voltage switch technology / Contactor (LV) / Power contactor, AC switching (ecl@ss10.0.1-27-37-10-03 [AAB718015])

Rated control supply voltage U_s at AC 50HZ
110 - 250 V

Rated control supply voltage U_s at AC 60HZ
110 - 250 V

Rated control supply voltage U_s at DC
110 - 250 V

Voltage type for actuating
AC/DC

Rated operation current I_e at AC-1, 400 V
1225 A

Rated operation current I_e at AC-3, 400 V
1000 A

Rated operation power at AC-3, 400 V
560 kW

Rated operation current I_e at AC-4, 400 V
800 A

Rated operation power at AC-4, 400 V
450 kW

Rated operation power NEMA
596 kW

Modular version
No

Number of auxiliary contacts as normally open
contact
2

Number of auxiliary contacts as normally closed
contact

2

Type of electrical connection of main circuit
Rail connection

Number of normally closed contacts as main
contact
0

Number of main contacts as normally open contact
3

APPROVALS

Product Standards
IEC/EN 60947-4-1; UL 60947-4-1; CSA - C22.2 No.
60947-4-1-14; CE marking

UL File No.
E29096

UL Category Control No.
NLDX

CSA File No.
012528

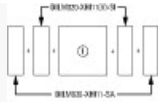
CSA Class No.
3211-04

North America Certification
UL listed, CSA certified

Specially designed for North America
No

CHARACTERISTICS

Side mounting auxiliary contacts



possible variants at auxiliary contact module fitting options
 on the side: 2 x DILMB20-XH11(V)-SI; 2 x DILMB20-XH11-SA

Characteristic curve



Normal switching duty
 Normal AC induction motor
 Operating characteristics
 Switch on: from stop
 Switch off: during run
 Electrical characteristics:
 Switch on: up to 6 x Rated motor current
 Switch off: up to 1 x Rated motor current
 Utility category
 100 % AC-3
 Typical Applications
 Compressors
 Lifts
 Mixers
 Pumps
 Escalators
 Agitators
 fan
 Conveyor belts
 Centrifuges
 Hinged flaps
 Bucket-elevator
 Air-conditioning systems
 General drives for manufacturing and processing machines

Characteristic curve



Extreme switching duty
 Squirrel-cage motor
 Operating characteristics
 Inching, plugging, reversing
 Electrical characteristics
 Make: up to 6 x rated motor current
 Break: up to 6 x rated motor current
 Utilization category
 100 % AC-4
 Typical applications
 Printing presses
 Wire-drawing machines
 Centrifuges
 Special drives for manufacturing and processing machines

Characteristic curve

Switching conditions for 3 pole, non-motor loads

Operating characteristics

Non inductive and slightly inductive loads

Electrical characteristics

Switch on: 1 x rated operational current

Switch off: 1 x rated operational current

Utilization category

100 % AC-1

Typical examples of application

Electric heat

Characteristic curve

Short-time loading, 3-pole

Time interval between two loading cycles: 15

minutes

DIMENSIONS

DILM820-XH11(V)-SI

DILM820-XH11-SA





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