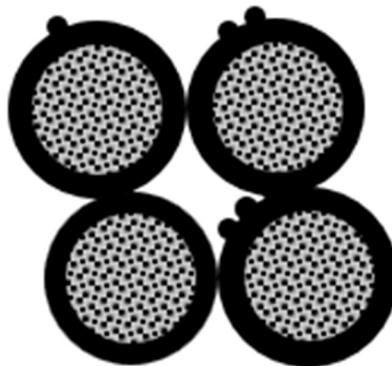


# Environmental Product declaration

In accordance with ISO 14025 and EN 15804+A2

Swivel 7207052 - EX 0.6/1kV 4X95



**Disclaimer:** Image may not be identical to declared product but represents the product family

# Cabelte

The Norwegian EPD Foundation

**Owner of the declaration:**  
Cabelte - Cabos Eléctricos, S.A

**Product name:**  
Swivel 7207052-EX 0.6/1kV 4X95

**Declared unit:**  
1 m of installed electrical cables or lines with a specific function. From cradle-to-grave and Module D, with activities needed for the study period of the construction.

**Product category /PCR:**  
NPCR 027 - Part B for Electrical cables and wires. 01.03.2022. EPD Norge; NPCR PART A - Construction products and services. Version: 2.0. 24.03.2021.

**Program holder and publisher:**  
The Norwegian EPD foundation

**Declaration number:**  
NEPD-11245-11191

**Registration number:**  
NEPD-11245-11191

**Issue date:** 02.06.2025

**Valid to:** 02.06.2030

**EPD software:**  
Umberto 11.14.1

## General information

**Product:**

Swivel 7207052-EX 0.6/1kV 4X95

**Program holder:**

The Norwegian EPD Foundation  
Post Box 5250 Majorstuen, 0303 Oslo, Norway  
Phone: +47 23 08 80 00  
E-mail: post@epd-norge.no

**Declaration Number:**

NEPD-11245-11191

**This declaration is based on Product Category Rules:**

NPCR 027 - Part B for Electrical cables and wires. 01.03.2022;  
NPCR PART A - Construction products and services. Version: 2.0.  
24.03.2021

**Statements:**

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer life cycle assessment data and evidences.

**Declared unit:**

1 m of installed electrical cables or lines with a specific function.  
From cradle-to-grave with module D, activities needed for the study period of the construction.

**Functional unit:**

1 m of installed power cable, used to transmit a reference energy throughput of 1A over a period of 100 years.

**Verification:**

Independent verification of the declaration and data, according to ISO14025:2010

internal

external

**Approved**

Arch. Lucas Pedro Berman  
(Senda - Environmental and Energy Consulting)  
Independent verifier approved by EPD Norway

**Owner of the declaration:**

Cabelte - Cabos Eléctricos, S.A  
Contact person: Manuela Carvalho  
Phone: +351 961 870 595

**Manufacturer:**

Cabelte - Cabos Eléctricos, S.A  
Rua de Espírito Santo  
4410-420 Arcozelo, Vila Nova de Gaia, Portugal  
Phone: +351 961 870 595

**Place of production:**

Arcozelo unit: Rua de Espírito Santo  
4410-420 Arcozelo, Vila Nova de Gaia, Portugal  
Ribeirão unit: Avenida da Indústria, 382  
4760-715 Ribeirão, Vila Nova de Famalicão, Portugal

**Management system:**

ISO 9001  
ISO 14001  
ISO 45001

**Organisation no:**

[123456789MVA fill in]

**Issue date:**

02.06.2025

**Valid to:**

02.06.2030

**Year of study:**

[xxxx]

**Comparability:**

EPDs from other programmes than EPD Norge may not be comparable.

**The EPD has been worked out by:**

Cabelte - Cabos Eléctricos, S.A

**Approved**

Håkon Hauan  
Managing Director of EPD-Norway

## Product

### Product description:

Swivel 7207052-EX 0.6/1kV 4X95

Low voltage aerial bundle cables

CPC Product's code 46310 (Insulated wire and cable; optical fibre cables)

### Product specification:

Multicore cables

Hard drawn stranded aluminium phase conductors

Hard drawn stranded aluminium PEN conductor PE insulation

Materials		Quantity (kg/km)	Quantity (%)
FIO MAQ.Al.9.50mm -Tipo H14E	Aluminium	1013.65	75%
PE BAINHAS PE 2202 CN(LDPE PT)	Polyethylene	333.25	25%
Total		1346.89	100%
Final product (cable) (kg/km)		1293.76	
Packaging (reels)	Wood	255.00	

### Market:

Norway

### Study period:

100 years

## LCA: Calculation rules

### Declared unit:

1 m of installed electrical cables or lines with a specific function. From cradle-to-grave with module D, activities needed for the study period of the construction.

### Cut-off criteria:

Were followed the PCRs indications

No relevant material or energy flows were excluded

### Allocation:

Allocation rules based on physical relations were used to determine the consumption of electricity and natural gas of the aluminium wire production and to determine the wastes generated in production module.

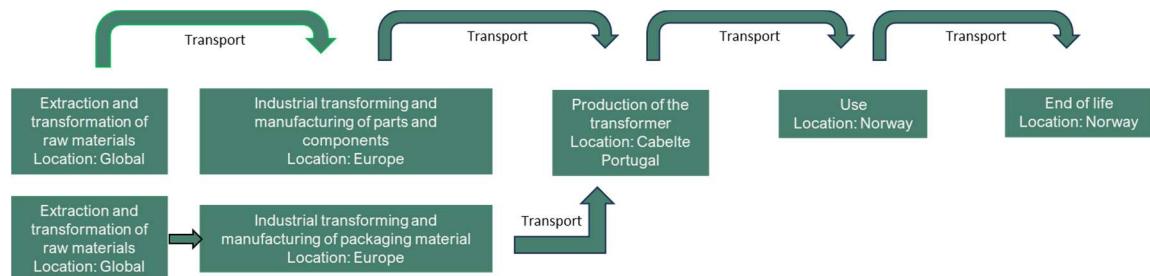
### Data quality:

The highest quality feasible data was used. priority was given to primary activity data. a commercial database recognised and used worldwide was selected and an effort was made to ensure that the values were as appropriate and representative as possible. It was therefore concluded that the quality of the data is high overall.

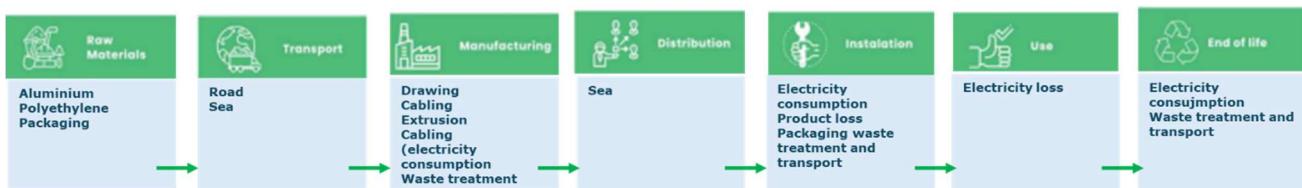
Materials	Source	Data quality	Year
FIO MAQ.Al.9.50mm -Tipo H14E	Ecoinvent 3.10	Database	2023
PE BAINHAS PE 2202 CN(LDPE PT)	Ecoinvent 3.10	Database	2023

### System boundary:

All life cycle stages are to be included. Is a cradle to grave and module D.



Schematic representation of the life cycle of the products under study with geographic location



Schematic representation of the life cycle of the products under study with main environmental factors

### Additional technical information:

The reference product Swivel 7207052-EX 0.6/1kV 4X95 represents the entire product family based on the highest material consumption.

Other references of the same family:

Swivel 7207047  
Swivel 7207156  
Swivel 7207049  
Swivel 7207157  
Swivel 7207050  
Swivel 7207051

## LCA: Scenarios and additional technical information

The following information describes the scenarios and technical information in the different modules of the EPD.

Stages	Description	Data sources and additional information
Upstream (A1) Production (extraction, treatment, transformation, etc.) of raw materials	This process takes place globally	The composition of each raw material and component of the product derives from the ERP software. From there, given the difficulty to obtain information from the suppliers along the upstream chain, we resorted to the use of commercial database. Taking into account the data availability at Ecoinvent data base. Machine wire aluminium is produced in the Ribeirão Cabelte's unit and then it's considered a component for the production of the cables.
Upstream (A1) Production of finished product packaging, including packaging for distribution in the reference market segment	Similar to what was described in the previous point	Similar to what was described in the previous point

Stages	Description	Data sources and additional information
Upstream (A2) Transport of raw materials and semi-finished products along the entire supply chain	The environmental impact indicators associated with the transport of raw materials for the manufacture of	The impacts associated with the transport from direct suppliers (tier 1) to Cabelte were determined taking into account the amount of materials and the distance between the suppliers and Cabelte. Ecoinvent's market activities (include transport along the upstream chain). Ecoinvent's market activities (include transport to costumer)

	raw materials and components to direct suppliers (tier 1) are included in their manufacturing process.	
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Stages	Description	Data sources and additional information
Core (A3) Production of the cables	This activity takes place at Cabelte Portugal	<p>Primary data was used.</p> <p>Physical allocation rules were used to determine the energy (natural gas and electricity) consumption and the waste production of the aluminium wire manufacturing.</p> <p>For the production of the cables, was considered the electricity consumption (through equipment's technical data was determined the electricity consumption and through the velocity of the machines was determined the time required).</p> <p>To determine the waste generated by the cable's production a physical allocation rule was used.</p> <p>Electricity production, photovoltaic, 570 kWp open ground installation, multi-SI PT</p> <p>The GWP is 0.017 kg CO2e/kWh</p> <p>(Cabelte has warranties of origin, all the energy comes from renewable resources and the photovoltaic energy has the highest contribution).</p>

Stages	Description	Data sources and additional information
Distribution (A4) Cable's distribution	This process consists in the transportation of the cable from Cabelte Portugal to installation site of the country of destiny (Norway)	<p>Sea transportation</p> <p>The distance between Portugal and Norway was determined</p> <p><i>Transport, freight, sea, container ship, heavy fuel oil GLO</i> was used to model the sea transportation</p> <p>The type of vehicle is a container ship</p> <p>The fuel consumed is heavy fuel oil</p> <p>The distance is 2557.61 km</p> <p><i>Transport, freight, lorry &gt; 32 metric ton, EURO 4, RER</i> was used to model the road transportation</p> <p>The type of vehicle is a lorry</p> <p>The fuel consumed is diesel</p> <p>The distance is 737 km</p>

Stages	Description	Data sources and additional information
Installation (A5) Installation stage	In this process are used mainly manual tools.	<p>The impacts of installation are related to the waste resulting from the packaging of the product, from the product's loss (5%) and from the energy consumption.</p> <p>Electricity, low voltage, residual mix, NO was used to model electricity consumption.</p> <p>The GWP is 598.61 g CO2e/kWh.</p> <p>Product loss (5%): 65 kg</p> <p>Electricity consumption: 15.5 kWh</p>

Stages	Description	Data sources and additional information
Use (B1) Use and maintenance stage	<p>This product was projected and manufactured in a way that no preventive maintenance is expected.</p> <p>No scheduled interventions for maintenance are expected.</p> <p>The cable dissipates energy due to the Joule effect according to the formula:</p> $E_{use} \left[ \frac{J}{km} \right] = R_{linear} * I^2 * RSL$ <p>Where:</p> <p>Euse is the energy dissipated by the cable during its operating time.</p> <ul style="list-style-type: none"> <li>• Rlinear is the linear resistivity of the cable, expressed in <math>\Omega/km</math></li> <li>• I<sup>2</sup> is the current, expressed in A</li> <li>• RSL is the reference service life of the product</li> </ul>	<p>Study period: 100 years</p> <p>Electricity, low voltage, residual mix, NO was used to model electricity consumption.</p> <p>The GWP is 598.61 g CO2e/kWh.</p> <p>Rlinear: 0.148 <math>\Omega/km</math></p> <p>I: 1A</p> <p>t: 100 years</p> <p>Electricity consumption (loss): 129.7 kWh</p>

Stages	Description	Data sources and additional information
	Following the NPCR indications a studied time of 100 years was used	

Stages	Description	Data sources and additional information
Use (B7)	No water is used for the operation or maintenance of the product during service lifetime	-

Stages	Description	Data sources and additional information
Deinstallation (C1)	In this process are used mainly manual tools.	The impacts of deinstallation are related to the energy consumption. Electricity. low voltage. residual mix. NO was used to model electricity consumption. The GWP is 598.61 g CO2e/kWh

Stages	Description	Data sources and additional information		
		The waste management operations and the waste transport were considered		
EoL (C2-C4) End of life	The end of life took into account EN50693_2019. table G.4	Total mass (kg)	Material recovery (kg)	Material recovery rate (%)
		1293.76	681.56	53%
		Total mass (kg)	Energy recovery (kg)	Energy recovery rate (%)
		1293.76	160.05	12%
Waste transportation: <i>Transport. freight. lorry. all sizes. EURO4 to generic market for transport. freight. lorry. unspecified (RER Europe)</i> was used to model waste transportation to waste processing Distance estimated to waste processing: 100 km				

Stages	Description	Data sources and additional information
D Benefits and loads	In module D the net impacts are calculated by adding the impacts connected to the recycling or recovery processes from beyond the system boundary (after the end-of-waste state) up to the point of functional equivalence where the secondary material or energy	The end-of-life boundary of the construction product system is set where outputs of the system under study have reached the end-of-waste state. The recyclability of metals allows a credit that is produced at the end of a products life. The benefits and loads are described in EN 15804:2012+A2:2019.

Stages	Description		
	MR in	5.66	Aluminium scrap (materials)
	MR out	681.56	Aluminium to recycle (EoL)
D Benefits and loads	Y*(MMRin-MMRout)=	1*(5.66-681.56)	-675.90
	Benefits	Not using primary aluminium Substitution of aluminium primary ingots	
	Loads	Recycling the aluminium	

System boundaries (X=included. MND=module not declared. MNR=module not relevant)

Product stage			Assembly stage			Use stage							End of life stage				Beyond system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential	
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D	
X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	

## LCA: Results

### Environmental impact

Parameter	Unit	A1-A3	A4	A5	B1-B5	B6	B7	C1	C2	C3	C4	D
GWP Total	kg CO2 -eq.	3.02E+00	3.20E-02	1.01E-01	0.00E+00	2.17E-02	0.00E+00	2.59E-03	3.74E-03	3.51E-01	2.39E-04	-1.58E+00
GWP Biogenic	kg CO2-Eq	-7.47E-02	8.83E-06	8.04E-02	0.00E+00	6.13E-06	0.00E+00	7.30E-07	2.06E-06	6.14E-04	-6.37E-03	-4.80E-03
GWP-luluc	kg CO2-Eq	4.61E-02	1.28E-05	5.45E-06	0.00E+00	2.93E-06	0.00E+00	3.49E-07	1.27E-06	1.03E-04	2.77E-06	-3.02E-02
GWP-fossil	kg CO2-Eq	3.05E+00	3.20E-02	2.11E-02	0.00E+00	2.17E-02	0.00E+00	2.59E-03	3.73E-03	3.50E-01	6.61E-03	-1.54E+00
HTP-c	CTUh	1.28E-08	1.73E-10	4.06E-11	0.00E+00	2.87E-11	0.00E+00	3.42E-12	2.26E-11	3.92E-10	1.31E-11	-3.62E-09
HTP-nc	CTUh	5.89E-08	3.01E-10	3.13E-10	0.00E+00	2.91E-10	0.00E+00	3.46E-11	4.40E-11	3.63E-09	2.25E-08	-2.89E-08
PM	Disease incidences	2.15E-07	2.41E-09	4.84E-10	0.00E+00	2.47E-10	0.00E+00	2.94E-11	3.69E-10	5.55E-09	2.84E-10	-1.19E-07
ODP	kg CFC11-eq.	4.29E-08	5.68E-10	1.41E-10	0.00E+00	3.47E-10	0.00E+00	4.13E-11	7.34E-11	1.41E-09	4.79E-11	-1.82E-08
POCP	kg C2H4 -eq.	1.16E-02	3.60E-04	4.29E-05	0.00E+00	4.41E-05	0.00E+00	5.25E-06	2.28E-05	3.28E-04	1.91E-05	-5.49E-03
IRP	kBq U235-Eq	3.32E-01	4.24E-04	9.30E-04	0.00E+00	4.58E-03	0.00E+00	5.46E-04	6.43E-05	9.42E-03	8.44E-05	-1.94E-01
ETP-fw	CTUe	8.57E+01	3.79E-01	6.45E-01	0.00E+00	5.95E-01	0.00E+00	7.09E-02	5.04E-02	1.16E+01	1.03E+03	-2.76E+01
EP-freshwater	kg P-eq	1.14E-03	1.74E-06	2.81E-06	0.00E+00	8.00E-06	0.00E+00	9.53E-07	2.48E-07	3.68E-05	3.64E-07	-6.14E-04
EP-marine	kg N-eq	2.90E-03	1.07E-04	1.56E-05	0.00E+00	1.42E-05	0.00E+00	1.69E-06	5.42E-06	1.06E-04	9.34E-05	-1.44E-03
EP-terrestrial	mol N -eq	2.92E-02	1.19E-03	1.41E-04	0.00E+00	1.44E-04	0.00E+00	1.72E-05	5.90E-05	1.06E-03	5.70E-05	-1.41E-02
AP	kg SO2 -eq.	2.02E-02	3.90E-04	4.27E-05	0.00E+00	6.64E-05	0.00E+00	7.91E-06	1.45E-05	4.88E-04	1.49E-05	-1.08E-02
ADPE	MJ	4.13E+01	4.29E-01	1.17E-01	0.00E+00	3.27E-01	0.00E+00	3.89E-02	5.29E-02	1.11E+00	4.37E-02	-1.92E+01
ADPM	kg Sb-eq.	6.34E-06	6.76E-08	3.65E-08	0.00E+00	1.48E-07	0.00E+00	1.76E-08	1.01E-08	1.20E-06	6.30E-09	1.54E-05
SQP	points	1.15E+01	3.13E-01	4.57E-02	0.00E+00	4.70E-02	0.00E+00	5.60E-03	5.32E-02	4.70E-01	7.52E-02	-6.69E-01
WDP	m3 world-Eq deprived	3.04E+00	1.86E-03	1.29E-02	0.00E+00	4.97E-03	0.00E+00	5.92E-04	2.66E-04	2.14E-01	8.40E-04	-1.84E+00

GWP Global warming potential; ODP Depletion potential of the stratospheric ozone layer; POCP Formation potential of tropospheric photochemical oxidants; AP Acidification potential of land and water; EP Eutrophication potential; ADPM Abiotic depletion potential for non fossil resources; ADPE Abiotic depletion potential for fossil resources; Human toxicity potential – cancer effects (HTP-c); Human toxicity potential – non-cancer effects (HTP-nc); Particulate matter emissions potential (PM); Ionizing radiation potential – human health (IRP); Eco-toxicity potential – freshwater (ETP-fw); Soil quality potential (SQP); Water (use) deprivation potential (WDP)

## Resource use

Parameter	Unit	A1-A3	A4	A5	B1-B5	B6	B7	C1	C2	C3	C4	D
CEDNR	MJ	4.13E+01	4.29E-01	1.17E-01	0.00E+00	3.27E-01	0.00E+00	3.89E-02	5.29E-02	1.11E+00	4.37E-02	-1.92E+01
CEDR	MJ	1.31E+01	5.73E-03	8.58E-03	0.00E+00	2.80E-02	0.00E+00	3.34E-03	8.39E-04	1.31E-01	1.15E-03	-7.35E+00
SM	kg	1.03E-02	1.91E-04	4.45E-05	0.00E+00	4.62E-05	0.00E+00	5.50E-06	2.29E-05	3.62E-04	1.70E-05	2.96E-03
RSF	MJ	2.80E-02	1.77E-06	1.57E-06	0.00E+00	3.40E-07	0.00E+00	4.05E-08	2.88E-07	3.24E-05	2.53E-07	-2.77E-05
FW	m3	6.76E-02	5.23E-05	2.94E-04	0.00E+00	3.07E-04	0.00E+00	3.66E-05	7.69E-06	5.02E-03	-4.49E-04	-3.73E-02
PENRT	MJ	4.13E+01	4.29E-01	1.17E-01	0.00E+00	3.27E-01	0.00E+00	3.89E-02	5.29E-02	1.11E+00	4.37E-02	-1.92E+01
PENRE	MJ	4.13E+01	4.29E-01	1.17E-01	0.00E+00	3.27E-01	0.00E+00	3.89E-02	5.29E-02	1.11E+00	4.37E-02	-1.92E+01
PENRM	MJ	0.00E+00	0.00E+00									
PERT	MJ	1.31E+01	5.73E-03	8.58E-03	0.00E+00	2.80E-02	0.00E+00	3.34E-03	8.39E-04	1.31E-01	1.15E-03	-7.35E+00
PERE	MJ	1.31E+01	5.73E-03	8.58E-03	0.00E+00	2.80E-02	0.00E+00	3.34E-03	8.39E-04	1.31E-01	1.15E-03	-7.35E+00
PERM	MJ	0.00E+00	0.00E+00									

Cumulative Energy Demand. Non-Renewable Sources (CEDNR); Cumulative Energy Demand. Renewable Sources (CEDR); Use of secondary materials (SM); Use of renewable secondary fuels (RSF); Net use of fresh water (FW); Total use of non renewable primary energy (PENRT); Use of non renewable primary energy – Selection; Use of non renewable primary energy as energy carrier (PENRE); Use of non renewable primary energy resources used as raw materials (PENRM); Total use of renewable primary energy (PERT); Use of renewable primary energy – Selection; Use of renewable primary energy as energy carrier (PERE); Use of renewable primary energy resources used as raw materials (PERM)

## End of life – Waste and output flow

Parameter	Unit	A1-A3	A4	A5	B1-B5	B6	B7	C1	C2	C3	C4	D
NHWD	kg	8.30E+00	1.11E-02	8.24E-02	0.00E+00	4.02E-02	0.00E+00	4.79E-03	1.54E-03	4.24E-01	6.29E-01	-2.69E+00
HWD	kg	6.96E-01	6.08E-04	3.22E-03	0.00E+00	2.14E-03	0.00E+00	2.55E-04	7.69E-05	5.51E-02	2.69E-04	-4.12E-01
RWD	kg	8.58E-05	1.05E-07	2.29E-07	0.00E+00	1.13E-06	0.00E+00	1.34E-07	1.59E-08	2.35E-06	2.06E-08	-5.04E-05
MFR	kg	2.22E-03	1.76E-05	7.94E-06	0.00E+00	2.19E-05	0.00E+00	2.61E-06	4.01E-07	1.54E-01	7.36E-07	1.05E-02
MER	kg	1.07E-06	1.55E-08	5.95E-09	0.00E+00	5.30E-09	0.00E+00	6.32E-10	2.31E-09	8.23E-08	3.13E-09	-8.73E-09
EEE	MJ	5.62E-03	5.12E-05	7.45E-04	0.00E+00	6.10E-03	0.00E+00	7.27E-04	7.94E-06	6.15E-03	1.69E-04	1.49E-04
EET	MJ	4.37E-03	5.95E-05	4.00E-05	0.00E+00	1.77E-04	0.00E+00	2.10E-05	9.73E-06	2.06E-03	1.46E-05	-1.23E-03
RE	MJ	9.99E-03	1.11E-04	7.85E-04	0.00E+00	6.28E-03	0.00E+00	7.48E-04	1.77E-05	8.21E-03	1.83E-04	-1.08E-03

Non-hazardous waste disposed (NHWD); Hazardous waste disposed (HWD); Medium- and low-level radioactive waste disposed (MLRWD & LLRWD); High-level radioactive waste disposed (HLRWD); Materials for recycling (MFR); Materials for energy recovery (MER); Exported energy. electric (EEE); Exported energy. thermal (EET); Recovered energy (RE)

## Biogenic Content

Parameter	Unit	Value
Biogenic carbon content in accompanying packaging	Kg C	1.00E+02
Biogenic carbon content in product	Kg C	0.00E+00

## Additional requirements

### Dangerous substances

- The product contains no substances given by the REACH Candidate list or the Norwegian priority list

## Bibliography

LCA Report	LCA Report Swivel 7207052, May 2025
ISO 14025:2010	Environmental labels and declarations - Type III environmental declarations - Principles and procedures
ISO 14044:2006	Environmental management - Life cycle assessment - Requirements and guidelines
ISO 14040:2006/Amd 1:2020	Environmental management — Life cycle assessment — Principles and framework
ISO 14044:2006/ Amd 1:2017/ Amd 2:2020	Environmental management — Life cycle assessment — Requirements and guidelines
NPCR 027 - Part B	Electrical cables and wires. 01.03.2022. EPD Norge
NPCR PART A	Construction products and services. Version: 2.0. 24.03.2021. EPD Norge
EN 50693:2019	Product category rules for life cycle assessments of electronic and electrical products and systems
EN 15804:2012+A2:2019/AC:2021	Sustainability of construction works. Environmental product declarations. Core rules for the product category of construction products.

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	Cabelte - Cabos Eléctricos. S.A	web	www.cabelte.pt
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	ECO Platform ECO Portal	web web	www.eco-platform.org ECO Portal