


**PRODUCT ENVIRONMENTAL PROFILE**  
**Environmental Product Declaration**  
**ABB Fastline KO Cabinets**



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<b>Reference product</b>	KO-500 GALV. 400A/400 Cabinet
<b>Description of the product</b>	KO-500 range of KO-500 GALV.400A/400 Cabinets provide a robust and safe solution with uncompromised lifetime. The cabinet provides a number of significant benefits such as continuous operation, space saving and fast installation. The entire system, including busbars, connectors and switches are IP34D classified
<b>Functional unit</b>	<p>The functional unit of this study of a single KO-500 GALV. 400A/400 Cabinet (including its packaging and accessories), is to protect people from direct contact with live active parts and ensure the grouping of control, command and protection devices in a single enclosure or cabinet having the following dimensions H x L x D while protecting them against mechanical impacts (IK) and the penetration of solid objects and liquids (IP), according to the appropriate use scenario, and for the reference service life of the product of 20 years.</p> <p>H = Height (mm) = 736  L = Width (mm) = 500  P = Depth (mm) = 235  X = Total number of Cabinets = 1  Pw = Maximum permissible power = 160kW  IP = Degree of Ingress protection = IP34D</p>
<b>Other products covered</b>	KO-350, KO-500, KO-630, KO-700, KO-900 & KO-1100 FastLine Cabinets
<b>Reference lifetime</b>	20 years
<b>Product category</b>	Electrical, Electronic and HVAC-R Products (Unequipped Cabinets and Enclosures)
<b>Use Scenario</b>	The use phase has been modeled based on the sales mix data (2023), and the corresponding low voltage electricity countries mix
<b>Geographical representativeness</b>	Raw materials & Manufacturing: [Europe / Global] Assembly: [Sweden] Distribution/ Installation / Use: [Europe] specific sales mix EoL: [Global]
<b>Technological representativeness</b>	Materials and processes data are specific to the production of KO-500 GALV. 400A/400 Cabinet
<b>LCA Study</b>	This study is based on the LCA study described in the LCA report 2CGCO154
<b>EPD type</b>	Product family declaration
<b>EPD scope</b>	"Cradle to grave"
<b>Year of reported primary data</b>	2023
<b>LCA software</b>	SimaPro 9.6.0.1 (2024)
<b>LCI database</b>	Ecoinvent v3.10 (2024)
<b>LCIA methodology</b>	EN 15804:2012+A2:2019

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# ABB Purpose & Embedding Sustainability

ABB is a leading global technology company that energizes the transformation of society and industry to achieve a more productive, sustainable future. By connecting software to its electrification, robotics, automation and motion portfolio, ABB pushes the boundaries of technology to drive performance to new levels. With a history of excellence stretching back more than 130 years, ABB's success is driven by about 105 thousand talented employees in over 100 countries.

ABB's Electrification business offers a wide-ranging portfolio of products, digital solutions and services, from substation to socket, enabling safe, smart and sustainable electrification. Offerings encompass digital and connected innovations for low voltage and medium voltage, including EV infrastructure, solar inverters, modular substations, distribution automation, power protection, wiring accessories, switchgear, enclosures, cabling, sensing and control. ABB is committed to continually promoting and embedding sustainability across its operations and value chain, aspiring to become a role model for others to follow. With its ABB Purpose, ABB is focusing on reducing harmful emissions, preserving natural resources and championing ethical and humane behavior.



## General Information

ABB Switches and fusegears operates in Alingsås in Sweden. ABB Provides a complete low voltage distribution system consisting of cabinets, busbars, switching devices, connectors and wide range of accessories that support a great variety of customer applications.

- ABB products comply with following EC directive: "Low-Voltage Directives" (LVD) no. 2014/35/EU
- ISO 9001 for quality management
- ISO 14001 for environmental management
- OHSAS 18001 for the management of the health and safety of employees in the workplace
- ISO 150001 for energy management

Different products produced in ABB Switches and Fusegears are

- SLD & SLE Fuse Switch Disconnectors
- CDC Cabinets
- CMS Cabinets
- Connectors
- Switches and Moulded Case Circuit breakers

Each brand are specific systems which is developed according to standards for different country distribution systems. The primary scope is to deliver a system with high level of safety, simplicity and reliability. Every installer and surrounding environments should be safe during the 40 years of the products lifetime. The products are critical parts of public infrastructure, and continuous operation needs to be secured.

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## FastLine KO Cabinets product cluster

FastLine KO Cabinets product cluster provides a robust and safe solution with uncompromised lifetime. The cabinet provides a number of significant benefits such as continuous operation, space saving and fast installation. These benefits are important for achieving low operating cost and high reliability in low voltage distribution systems.

The entire system, including busbars, connectors and switches are IP34D classified.

### ▪ KO-500 GALV.400A/400 Cabinet product rating

Fastline Cabinets	Variants	Height 'H' [mm]	Length 'L' [mm]	Depth 'D' [mm]	Total No. of Cabinets 'X'	Maximum permissible power 'Pw' [kW]	Degree of Ingress Protection 'IP'
KO Cabinets	KO-500 GALV 400A/400	736	500	235	1	160kW	IP34D
	KO-350 GALV 400A/250	736	350	235			
	KO-500 GALV 630A/400	736	500	235			
	KO-700 GALV 400A/600	736	700	235			
	KO-700 GALV 630A/600	736	700	235			
	KO-900 GALV 630A/800	736	900	235			
	KO-1100 GALV 630A/1000	736	1100	235			
	KO-900 GALV 400A/800	736	900	235			
	KO-350 GRØNN 400A/250	736	350	235			
	KO-500 GRØNN 400A/400	736	500	235			
	KO-500 GRØNN 630A/400	736	500	235			
	KO-700 GRØNN 400A/600	736	700	235			
	KO-700 GRØNN 630A/600	736	700	235			
	KO-900 GRØNN 630A/800	736	900	235			
	KO-1100 GRØN 630A/1000	736	1100	235			
	KO-900 GRØNN 400A/800	736	900	235			
	KO-350 GALV GR 400A/250	736	350	235			
	KO-500 GALV GR 400A/400	736	500	235			
	KO-500 GALV GR 630A/400	736	500	235			
	KO-700 GALV GR 400A/600	736	700	235			
	KO-700 GALV GR 630A/600	736	700	235			
	KO-900 GALV GR 630A/800	736	900	235			
	KO-1100GALV GR 630A/1000	736	1100	235			
	KO-900 GALV.GR 400A/800	736	900	235			

Table 1: Technical characteristics of FastLine KO Cabinets  
(Refer Technical catalogue for complete details).



# Constituent Materials

## KO-500 GALV.400A/400 Cabinet

KO-500 GALV.400A/400 Cabinets weighs 34.75g including its installed accessories, paper documentation and packaging.

KO-500 GALV.400A/400				
Materials	Name	IEC 62474 MC	[g]	%
Metals	Steel	M-119	24231.66	69.80%
	Cu and Cu Alloys	M-121	3102.47	8.90%
	Stainless Steel	M-100	210.4	0.60%
	Aluminium	M-120	25.35	0.10%
Plastics	Polycarbonate	M-254	907.48	2.60%
	Unsaturated Polyester	M-301	8.98	<0.1%
	Polyamide	M-258	5.49	<0.1%
	Polyethylene	M-251	5	<0.1%
	PolyVinylChloride	M-250	3.88	<0.1%
Other	Wood	M-340	6250	18.00%
	Paper/Cardboard	M-341	5	<0.1%
Total			34755.71	100.00%

Table 2: Weight of materials KO-500 GALV.400A/400 Cabinet

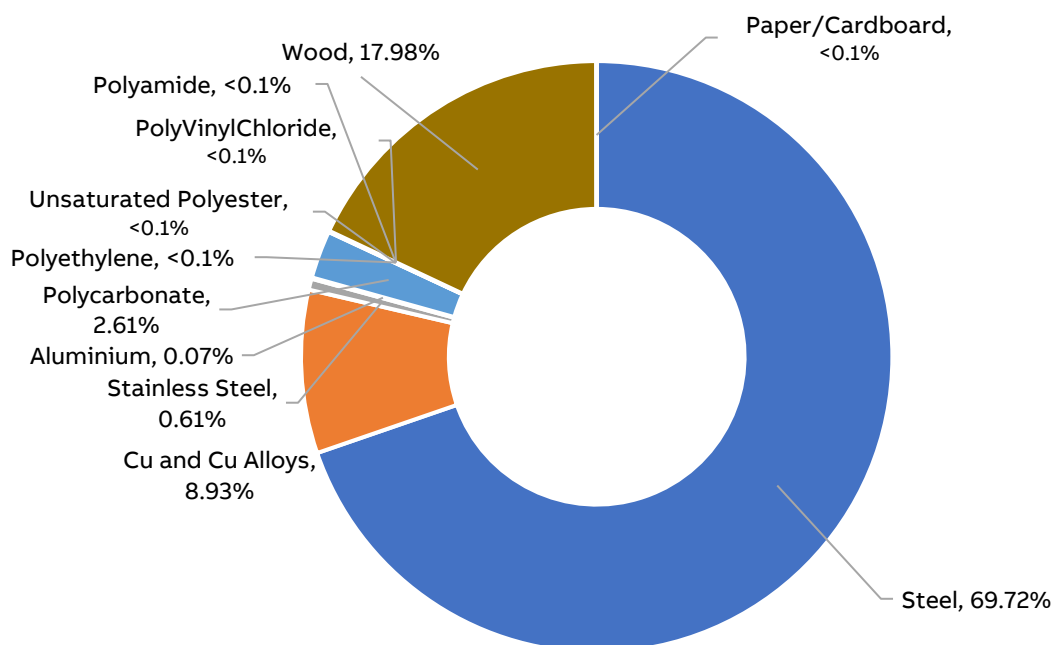


Figure 1: Composition of KO-500 GALV.400A/400 Cabinet

The following tables shows the packaging weights for KO-500 GALV.400A/400 Cabinets

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Material	Weight (g)
Wood	6250

Table 3: Weight of materials KO-500 GALV.400A/400 Cabinets Packaging



## LCA background information

### Functional unit and Reference Flow

The functional unit is the reference unit used to quantify the performance of the service delivered by a product to the user. The main purpose of the functional unit is to provide a reference to which inputs and outputs are related in the LCA.

The functional unit of this study of a single KO-500 GALV. 400A/400 Cabinet (including its packaging and accessories), is to protect people from direct contact with live active parts and ensure the grouping of control, command and protection devices in a single enclosure or cabinet having the following dimensions H x L x D while protecting them against mechanical impacts (IK) and the penetration of solid objects and liquids (IP), according to the appropriate use scenario, and for the reference service life of the product of 20 years.

Specifications	KO-500 GALV 400A/400
H = Height (mm)	736
L = Width (mm)	500
P = Depth (mm)	235
X = Total number of Cabinets	1
Pw = Maximum permissible power	160
IP = Degree of Ingress protection	IP34D

Table 3: Functional unit of KO-500 GALV.400A/400 Cabinet

The Reference Flow of the study is a single KO-500 GALV.400A/400 Cabinet (including its packaging and accessories) with mass described in table 2.

### System boundaries and life cycle stages

The life cycle of the KO-500 GALV.400A/400 Cabinet, an EEPS (Electronic and Electrical Products and Systems), is a “from cradle to grave” analysis and covers the following main life cycle stages: manufacturing, including the relevant acquisition of raw material, preparation of semi-finished goods, etc. and processing steps; distribution; installation, including the relevant steps for the preparation of the product for use; use including the required maintenance steps within the RSL (reference service life of the product) associated to the reference product; end-of-life stage, including the necessary steps until final disposal or recovery of the product system.

The following table shows the stages of the product life cycle and the information stages according to EN 50693:2019 [3] for the evaluation of electronic and electrical products and systems.

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Manufacturing	Distribution	Installation	Use	End-of-Life (EoL)
Acquisition of raw materials				
Transport to manufacturing site		Installation		Deinstallation
Components/parts manufacturing	Transport to distributor/ logistic center	EoL treatment of generated waste	Usage	Collection and transport
Assembly	Transport to place of use	(packaging)	Maintenance	
Packaging				EoL treatment
EoL treatment of generated waste				

Table 4: Phases for the evaluation of construction products according to EN50693:2019 [3].

## Temporal and geographical boundaries

The ABB component suppliers are sourced all over the world. All primary data collected are from 2023, which is a representative production year. Secondary data are also representative for this year, as provided by ecoinvent [6].

The selected ecoinvent [6] processes in the LCA model have a global representativeness, due to the unclear origin of each component. In this way, a conservative approach has been adopted.

## Boundaries in the life cycle

As indicated in the PCR capital goods such as buildings, machinery, tools and infrastructure, the packaging for internal transport which cannot be allocated directly to the production of the reference product, may be excluded from the system boundary.

Infrastructures, when present, such as processes deriving from the ecoinvent [6] database have not been excluded.

## Data quality

In this LCA, both primary and secondary data are used. Site specific foreground data have been provided by ABB. Main data sources are the bill of materials & drawings which are available on the ERP (SAP) & Windchill. For all processes for which primary are not available, generic data originating from the ecoinvent database [6], allocation cut-off by classification, are used. The ecoinvent database available in the SimaPro software [7] is used for the calculations.

The data quality characterized by quantitative and qualitative aspects, is presented in Appendix 1. Each data quality parameter has been rated according to DQR tables from Chapter 7.19.2.2 of the Product Environmental Footprint Guide v.6.3 to give an indication of geography, technology and temporal representativeness.

## Environmental impact indicators

The information obtained from the inventory analysis is aggregated according to the effects related to the various environmental issues. According to “PCR-ed4-EN-2021 09 06” and EN

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50693 [3] the environmental impact indicators must be determined using the characterization factors and impact assessment methods specified in EN 15804:2012+A2:2019 [8].

PCR-ed4-EN-2021 09 06 and the EN 50693:2019 [3] standard establish four indicators for climate change: Climate change (total) which includes all greenhouse gases; Climate change (fossil fuels); Climate change (biogenic) which includes the emissions and absorption of biogenic carbon dioxide and biogenic carbon stored in the product; Climate change (land use) - land use and land use transformation. Other indicators as per the PCR [1].

## Allocation rules

Allocation coefficients are based on the Cabinet line's occupancy area for electricity, water consumption and the total amount of waste generated by the production line.

All these flows have been allocated and divided by the total number of GKUF-500 UNDERDEL GALV. Cabinet produced in 2023.

## Limitations and simplifications

Raw materials life cycle stage includes the extraction of raw materials as well as the transport distances to the manufacturing suppliers. These distances are assumed to be 1000 km as per the PCR. This distance has been added to the one already included in the market processes used for the model, as a result of a conservative choice made by the LCA operators.

Application of grease lubricant on the KO-500 GALV.400A/400 Cabinet operating mechanism has been excluded since it is negligible. Surface treatments like galvanizing, silver plating as well as their related transport processes (back and forth from the finishing suppliers) have been considered in the LCA model. Specific phosphate surface treatment, Stearate coating have been excluded by operational choice. Scraps for metal working and plastic processes are included when already defined in ecoinvent[6].

## Energy Models

LCA Stage	EN 15804:2012 +A2:2019 module	Energy model	Notes
Raw material extraction and processing	A1-A2	Electricity, {RER}  market group for   Cut-off Electricity, {GLO}  market group for   Cut-off	Based on materials and supplier's locations
Manufacturing	A3	ABB Green Mix	Specific Energy model for ABB Sweden manufacturing plant, 100% renewable
Installation (Packaging EoL)	A5	Electricity, {GLO}  market group for   Cut-off Electricity, [country]x   market for   Cut-off, S	Low voltage, based on 2023 country sales mix
Use Stage	B1	**	
EoL	C1-C4	Electricity, {GLO}  market group for   Cut-off	

Table 5: Energy models used in each LCA stage

\*\* Please refer the use phase for further description

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## Inventory analysis

In this LCA, both primary and secondary data are used. Site specific foreground data have been provided by ABB. For data collection, Bills of Material (BOM) extracted from ABB's internal SAP and Windchill ERP were used. They are a list of all the components and assemblies that constitute the finished product, organized by hierarchy level. Each item is matched with its code, quantity, weight and supplier. The BOMs were then processed, adding material, surface area, volume and weight data, taken from technical drawings/datasheets. Finally, the manufacturing process and surface treatment were assigned, according to information provided by R&D personnel. Road distances between the suppliers and ABB were calculated using Google Maps, and marine distances using Distances & Time (Searates).

All primary data collected from ABB are from 2023, which was a representative production year. The ecoinvent cut-off by classification system processes [6] are used to represent the LCA model

To improve both the inventory and modelling phase of the product, a specific modular dataset framework has been adopted. Raw materials and Manufacturing processes datasets from Ecoinvent database [6] have been clustered and listed inside two distinct mater data tables ABB Raw Materials and ABB Materials & Processes. Data used in the analysis is not older than 10 years.

## Manufacturing stage

The KO-500 GALV.400A/400 Cabinets are composed of a multitude of components, all of which are made from numerous materials. Most of the inputs to the products' manufacturing stage are already produced component parts.

All the KO-500 GALV.400A/400 Cabinet's components have been modelled according to their specific raw materials and manufacturing processes.

The single use packaging as well as paper documentation are also included in the analysis in the manufacturing stage. ABB receives packaged product from supplier, sorts, repacks and delivers to the customer according to the orders.

In the ABB manufacturing plant, surface treatment, sheet metal pressing, the different components and subassemblies are assembled into the KO-500 GALV.400A/400 Cabinets. All the semi-finished and ancillary products are produced by ABB's suppliers

The entire supplier's network has been modelled with the calculation of each transportation stage, from the first manufacturing supplier to the next.

The energy mix used for the production phase is representative for ABB production site and includes renewable energy only.

The complete energy mix has been modeled considering the Energy Certificate from the supplier.

## Distribution

The transport distances from ABB manufacturing plant to the distribution centers (regional distribution centers / local sales organizations) have been calculated considering the specific 2023 sales mix data for the product cluster (SAP ERP sales data as a source). The Distribution

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mix is representative of entire product cluster including reference product and products listed in the extrapolation tables.

The other parameter affecting the environmental impact for this LCA stage is total mass of the product (including its packaging). Different mass values for each specific configuration covered by this study have been considered in the model

As per PCR, additional distance 1000km is considered to account for the last mile delivery distance.

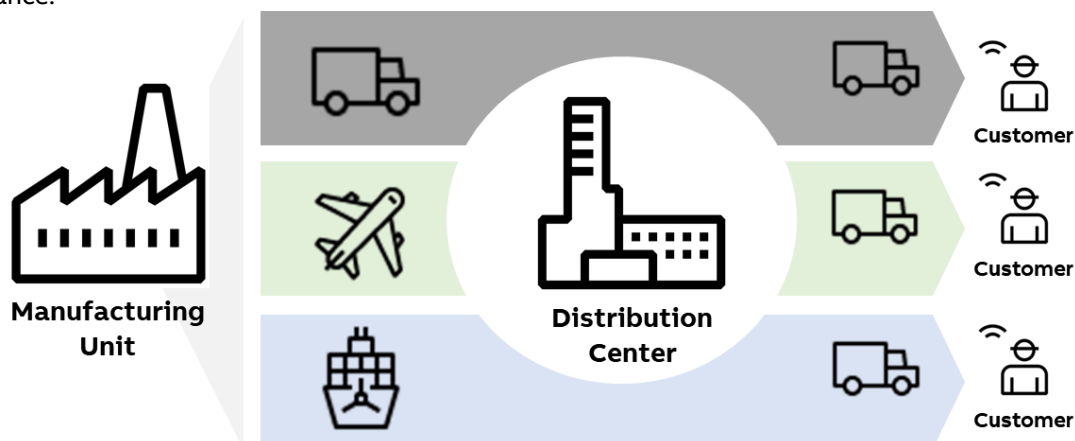


Figure 2: Distribution methodology.

## Installation

The installation phase only implies manual activities, and no energy is consumed. This phase also includes the disposal of the packaging of the KO-500 GALV.400A/400 Cabinet.

For the disposal of the packaging after installation of the product at the end of its life, a transport distance of 100 km (according to PSR [2]) was assumed.

The actual disposal site is unknown and is managed by the customer. The disposal scenario of the packaging was calculated based on the latest Eurostat data (EU-27) available (2021).

## Use

Since there is no power loss, impacts are zero in Use Phase for Unequipped Cabinets and Enclosures as per PSR[2].

## End of life

The end-of-life stage is modelled according to PCR [1] and IEC/TR 62635 [9]. The percentages for end-of-life treatments of materials are taken from IEC/TR 62635 [9].

Since no specific data is available, the transport distances from the place of use to the place of disposal are assumed to be 1000 km (local/domestic transport by lorry, according to PCR [1]).

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## Environmental impacts

The following table show the environmental impact indicators of the life cycle of a single KO-500 GALV.400A/400 Cabinet, as indicated by PCR [1] and EN 50693:2019 [3]. The indicators are divided into the contribution of the processes to the different stages (manufacturing, distribution, installation, use and end-of-life).

Impact category	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
GWP-total	kg CO <sub>2</sub> eq	1.64E+02	1.52E+02	1.29E+00	3.05E+00	0.00E+00	7.00E+00
GWP-fossil	kg CO <sub>2</sub> eq	1.55E+02	1.47E+02	1.28E+00	1.20E-01	0.00E+00	6.97E+00
GWP-biogenic	kg CO <sub>2</sub> eq	8.03E+00	5.08E+00	6.67E-04	2.93E+00	0.00E+00	2.17E-02
GWP-luluc	kg CO <sub>2</sub> eq	1.38E-01	1.33E-01	4.43E-04	4.24E-05	0.00E+00	4.57E-03
ODP	kg CFC11-eq	1.82E-06	1.69E-06	2.60E-08	2.33E-09	0.00E+00	1.01E-07
AP	mol H <sup>+</sup> eq	2.58E+00	2.54E+00	5.13E-03	7.43E-04	0.00E+00	3.03E-02
EP-freshwater	kg P eq	2.13E-01	2.11E-01	8.79E-05	3.68E-05	0.00E+00	1.41E-03
EP-marine	kg N eq	2.33E-01	2.21E-01	1.92E-03	1.08E-03	0.00E+00	8.74E-03
EP-terrestrial	mol N eq	2.74E+00	2.63E+00	2.09E-02	3.36E-03	0.00E+00	9.19E-02
POCP	kg NMVOC eq	8.55E-01	8.13E-01	8.09E-03	1.11E-03	0.00E+00	3.27E-02
ADP-m&m	kg Sb eq	4.94E-02	4.94E-02	3.49E-06	2.75E-07	0.00E+00	9.78E-06
ADP-fossil	MJ	1.96E+03	1.84E+03	1.87E+01	1.79E+00	0.00E+00	9.54E+01
WDP	m <sup>3</sup> of equiv. depriv.	6.34E+01	6.26E+01	8.93E-02	4.16E-02	0.00E+00	6.61E-01
PENRE	MJ	1.93E+03	1.82E+03	1.87E+01	1.79E+00	0.00E+00	9.54E+01
PENRM	MJ	2.89E+01	2.89E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	MJ	1.96E+03	1.84E+03	1.87E+01	1.79E+00	0.00E+00	9.54E+01
PERE	MJ	3.31E+02	3.26E+02	2.88E-01	2.70E-02	0.00E+00	4.94E+00
PERM	MJ	1.09E+02	1.09E+02	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	MJ	4.40E+02	4.34E+02	2.88E-01	2.70E-02	0.00E+00	4.94E+00
SM	kg	5.71E+00	5.71E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PET	MJ	2.40E+03	2.28E+03	1.90E+01	1.81E+00	0.00E+00	1.00E+02
FW	m <sup>3</sup>	2.02E+00	1.99E+00	2.81E-03	1.12E-03	0.00E+00	2.37E-02
HWD	kg	1.49E-02	1.43E-02	1.23E-04	1.19E-05	0.00E+00	4.30E-04
N-HWD	kg	6.81E+01	2.98E+01	1.60E+00	4.48E+00	0.00E+00	3.22E+01
RWD	kg	3.43E-03	3.32E-03	5.63E-06	4.65E-07	0.00E+00	9.66E-05
CfR	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MfR	kg	3.80E+01	8.91E+00	0.00E+00	2.00E+00	0.00E+00	2.71E+01
MfER	kg	2.87E+00	9.83E-01	0.00E+00	1.88E+00	0.00E+00	1.05E-02
EN	MJ by energy vector	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PM	disease inc.	1.36E-05	1.30E-05	1.31E-07	1.42E-08	0.00E+00	5.42E-07
IRP	kBq U-235 eq	1.34E+01	1.30E+01	2.28E-02	1.88E-03	0.00E+00	3.95E-01
ETP-fw	CTUe	5.48E+03	5.45E+03	4.44E+00	6.62E-01	0.00E+00	1.94E+01
HTP-c	CTUh	7.73E-06	7.70E-06	7.99E-09	1.06E-09	0.00E+00	2.46E-08
HTP-nc	CTUh	3.50E-05	3.49E-05	1.21E-08	4.65E-09	0.00E+00	4.81E-08
SQP	Pt	2.31E+03	2.23E+03	1.89E+01	2.41E+00	0.00E+00	5.30E+01

Table 7: Impact indicators for KO-500 GALV.400A/400 Cabinets

Impact category	Unit	KO-500
Biogenic Carbon content of the product	kg	2.52E-03
Biogenic Carbon content of the associated packaging	kg	3.61E+00

Table 8: Inventory flow other indicators for KO-500 GALV.400A/400 Cabinets

### Environmental impact indicators

GWP-total	Global Warming Potential total (Climate change)
GWP-fossil	Global Warming Potential fossil
GWP-biogenic	Global Warming Potential biogenic
GWP-luluc	Global Warming Potential land use and land use change
ODP	Depletion potential of the stratospheric ozone layer
AP	Acidification potential
EP-freshwater	Eutrophication potential - freshwater compartment
EP-marine	Eutrophication potential - fraction of nutrients reaching marine end compartment
EP-terrestrial	Eutrophication potential -Accumulated Exceedance
POCP	Formation potential of tropospheric ozone
ADP-m&m	Abiotic Depletion for non-fossil resources potential
ADP-fossil	Abiotic Depletion for fossil resources potential, WDP
WDP	Water deprivation potential.

### Resource use indicators

PERE	Use of renewable primary energy excluding renewable primary energy resources used as raw material
PERM	Use of renewable primary energy resources used as raw material
PERT	Total use of renewable primary energy resources (primary energy and primary energy resources used as raw materials)
PENRE	Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw material
PENRM	Use of non-renewable primary energy resources used as raw material
PENRT	Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials)

### Secondary materials, water and energy resources

SM	Use of secondary materials
RSF	Use of renewable secondary fuels
NRSF	Use of non-renewable secondary fuels
FW	FW: Net use of fresh water

### Waste category indicators

HWD	Hazardous waste disposed
N-HWD	Non-hazardous waste disposed
RWD	Radioactive waste disposed

### Output flow indicators

MfR	Materials for recycling
MfER	Materials for energy recovery

### Others indicators

PM	Emissions of Fine particles
IRP	Ionizing radiation, human health
ETP-fw	Ecotoxicity, freshwater
HTP-c	Human toxicity, carcinogenic effects
HTP-nc	Human toxicity, non-carcinogenic effects
SQP	Impact related to Land use / soil quality

## Extrapolation for Homogeneous environmental family

This LCA covers different build configurations other than the representative product. All the analyzed configurations have the same main functionality, product standards and manufacturing technology.

The different life cycle stages can be extrapolated to other products of the same homogeneous environmental family by applying a rule of proportionality to the parameters in the following tables, divided by different life cycle stages.

For products other than the reference product, covered in this PEP, the environmental impacts for each phase of the lifecycles are obtained by multiplying the impacts of the reference product by the factors listed in the tables below.

### Manufacturing

Product	GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater	EP-marine	EP-terrestrial	POCP	ADP-minerals & metals	ADP-fossil	WDP
KO-500 GALV 400A/400	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
KO-350 GALV 400A/250	0.89	0.89	0.98	1.01	0.92	0.71	0.72	0.83	0.81	0.81	0.72	0.89	0.85
KO-500 GALV 630A/400	1.07	1.08	1.02	1.11	1.08	1.25	1.24	1.16	1.19	1.17	1.26	1.08	1.18
KO-700 GALV 400A/600	1.52	1.53	1.36	1.77	1.62	1.54	1.54	1.58	1.59	1.56	1.62	1.54	1.64
KO-700 GALV 630A/600	1.64	1.64	1.40	1.94	1.75	1.94	1.92	1.84	1.88	1.83	2.02	1.67	1.92
KO-900 GALV 630A/800	2.04	2.05	1.62	2.49	2.22	2.56	2.53	2.37	2.44	2.37	2.68	2.10	2.48
KO-1100 GALV.M/S.SK. 630A/1000	2.45	2.47	1.88	2.96	2.67	3.18	3.14	2.89	2.99	2.90	3.34	2.52	3.03
KO-900 GALV. 400A/800	2.04	2.05	1.62	2.49	2.22	2.56	2.53	2.37	2.44	2.37	2.68	2.10	2.48
KO-350 GRØNN 400A/250	0.87	0.87	0.79	0.97	0.71	0.66	0.60	0.74	0.71	0.71	0.65	0.84	0.71
KO-500 GRØNN 400A/400	1.17	1.18	0.91	1.34	1.00	1.01	0.93	1.06	1.04	1.03	1.02	1.14	1.04
KO-500 GRØNN 630A/400	1.24	1.25	0.94	1.45	1.08	1.26	1.18	1.22	1.23	1.20	1.28	1.22	1.22
KO-700 GRØNN 400A/600	1.57	1.59	1.09	1.86	1.38	1.48	1.38	1.49	1.49	1.47	1.52	1.56	1.48
KO-700 GRØNN 630A/600	1.69	1.71	1.12	2.03	1.51	1.88	1.76	1.75	1.78	1.73	1.92	1.68	1.76
KO-900 GRØNN 630A/800	2.15	2.18	1.31	2.68	1.98	2.50	2.34	2.30	2.35	2.28	2.56	2.17	2.32
KO-1100 GRØN M/SSK.FS630A/1000	2.59	2.63	1.50	3.21	2.39	3.11	2.92	2.81	2.88	2.79	3.20	2.61	2.85
KO-900 GRØNN 400A/800	2.15	2.18	1.31	2.68	1.98	2.50	2.34	2.30	2.35	2.28	2.56	2.17	2.32
KO-350 GALV GR400A/250	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
KO-500 GALV GR400A/400	0.89	0.89	0.98	1.01	0.92	0.71	0.72	0.83	0.81	0.81	0.72	0.89	0.85
KO-500 GALV GR. 630A/400	1.07	1.08	1.02	1.11	1.08	1.25	1.24	1.16	1.19	1.17	1.26	1.08	1.18
KO-700 GALV GR. 400A/600	1.52	1.53	1.36	1.77	1.62	1.54	1.54	1.58	1.59	1.56	1.62	1.54	1.64
KO-700 GALV GR. 630A/600	1.64	1.64	1.40	1.94	1.75	1.94	1.92	1.84	1.88	1.83	2.02	1.67	1.92
KO-900 GALV GR. 630A/800	2.04	2.05	1.62	2.49	2.22	2.56	2.53	2.37	2.44	2.37	2.68	2.10	2.48
KO-1100GALV GR. 630A/1000	2.45	2.47	1.88	2.96	2.67	3.18	3.14	2.89	2.99	2.90	3.34	2.52	3.03
KO-900 GALV.GR. 400A/800	2.04	2.05	1.62	2.49	2.22	2.56	2.53	2.37	2.44	2.37	2.68	2.10	2.48

Table 9: Extrapolation factors for Manufacturing stage

## Distribution

Product	GWP-total
KO-500 GALV 400A/400	1.00
KO-350 GALV 400A/250	0.74
KO-500 GALV 630A/400	1.03
KO-700 GALV 400A/600	1.45
KO-700 GALV 630A/600	1.49
KO-900 GALV 630A/800	2.14
KO-1100 GALV.M/S.SK. 630A/1000	2.43
KO-900 GALV. 400A/800	2.14
KO-350 GRØNN 400A/250	0.86
KO-500 GRØNN 400A/400	1.16
KO-500 GRØNN 630A/400	1.19
KO-700 GRØNN 400A/600	1.67
KO-700 GRØNN 630A/600	1.71
KO-900 GRØNN 630A/800	2.42
KO-1100 GRØN M/SSK.FS630A/1000	2.76
KO-900 GRØNN M/S FS 400A/800	2.42
KO-350 GALV GR400A/250	0.74
KO-500 GALV GR400A/400	1.00
KO-500 GALV GR.M/S FS630A/400	1.03
KO-700 GALV GR.M/S FS400A/600	1.45
KO-700 GALV GR.M/S FS630A/600	1.49
KO-900 GALV GR.M/S FS630A/800	2.14
KO-1100GALV GR.M/S FS630A/1000	2.43
KO-900 GALV.GR M/S FS 400A/800	2.14

Table 10: Extrapolation factors for Distribution stage

## Installation

Product	GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater	EP-marine	EP-terrestrial	POCP	ADP-minerals & metals	ADP-fossil	WDP
KO-500 GALV 400A/400	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
KO-350 GALV 400A/250	0.67	0.67	0.67	0.67	0.67	0.67	0.67	0.67	0.67	0.67	0.67	0.67	0.67
KO-500 GALV 630A/400	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
KO-700 GALV 400A/600	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00
KO-700 GALV 630A/600	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00
KO-900 GALV 630A/800	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00
KO-1100 GALV.M/S.SK. 630A/1000	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00
KO-900 GALV. 400A/800	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00
KO-350 GRØNN 400A/250	0.91	0.98	0.91	1.02	0.96	0.96	0.76	1.01	0.91	1.00	1.00	0.95	0.02



KO-500 GRØNN 400A/400	1.35	1.45	1.35	1.51	1.43	1.42	1.14	1.49	1.34	1.47	1.48	1.40	0.07
KO-500 GRØNN 630A/400	1.35	1.45	1.35	1.51	1.43	1.42	1.14	1.49	1.34	1.47	1.48	1.40	0.07
KO-700 GRØNN 400A/600	2.49	2.62	2.49	2.71	2.59	2.58	2.19	2.68	2.48	2.66	2.66	2.56	0.71
KO-700 GRØNN 630A/600	2.49	2.62	2.49	2.71	2.59	2.58	2.19	2.68	2.48	2.66	2.66	2.56	0.71
KO-900 GRØNN 630A/800	4.64	4.81	4.63	4.92	4.77	4.75	4.25	4.87	4.62	4.85	4.86	4.73	2.33
KO-1100 GRØN 630A/1000	4.78	4.99	4.77	5.13	4.94	4.91	4.30	5.07	4.76	5.04	5.05	4.89	1.96
KO-900 GRØNN 400A/800	4.64	4.81	4.63	4.92	4.77	4.75	4.25	4.87	4.62	4.85	4.86	4.73	2.33
KO-350 GALV GR. 400A/250	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
KO-500 GALV GR. 400A/400	0.67	0.67	0.67	0.67	0.67	0.67	0.67	0.67	0.67	0.67	0.67	0.67	0.67
KO-500 GALV GR. 630A/400	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
KO-700 GALV GR. 400A/600	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00
KO-700 GALV GR. 630A/600	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00
KO-900 GALV GR. 630A/800	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00
KO-1100GALV GR. 630A/1000	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00
KO-900 GALV.GR. 400A/800	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00

Table 11: Extrapolation factors for Installation stage

## Use

Since there is no power loss, impacts are zero in Use Phase for Unequipped Cabinets and Enclosures as per PSR[2].

## End of Life

Product	GWP-total	GWP-fossil	GWP-biogenic	GWP-luluc	ODP	AP	EP-freshwater	EP-marine	EP-terrestrial	POCP	ADP-minerals & metals	ADP-fossil	WDP
KO-500 GALV 400A/400	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
KO-350 GALV 400A/250	0.73	0.73	0.66	0.69	0.76	0.73	0.67	0.77	0.77	0.78	0.81	0.74	0.71
KO-500 GALV 630A/400	1.17	1.17	1.27	1.23	1.13	1.17	1.25	1.12	1.12	1.11	1.07	1.16	1.20
KO-700 GALV 400A/600	1.44	1.44	1.46	1.47	1.42	1.44	1.48	1.41	1.41	1.41	1.39	1.43	1.45
KO-700 GALV 630A/600	1.70	1.70	1.88	1.82	1.61	1.69	1.86	1.60	1.59	1.58	1.50	1.69	1.77
KO-900 GALV 630A/800	2.19	2.19	2.48	2.39	2.04	2.18	2.46	2.03	2.01	2.00	1.85	2.17	2.31

KO-1100 GALV.M/S.SK. 630A/1000	2.70	2.70	3.09	2.97	2.50	2.69	3.07	2.48	2.46	2.44	2.24	2.67	2.86
KO-900 GALV. 400A/800	2.19	2.19	2.48	2.39	2.04	2.18	2.46	2.03	2.01	2.00	1.85	2.17	2.31
KO-350 GRØNN 400A/250	0.72	0.72	0.66	0.68	0.75	0.72	0.66	0.75	0.76	0.76	0.79	0.72	0.70
KO-500 GRØNN 400A/400	1.04	1.04	1.01	1.02	1.05	1.04	1.02	1.05	1.05	1.05	1.07	1.04	1.03
KO-500 GRØNN 630A/400	1.21	1.21	1.27	1.25	1.18	1.21	1.27	1.17	1.17	1.17	1.13	1.20	1.23
KO-700 GRØNN 400A/600	1.46	1.46	1.47	1.48	1.45	1.46	1.49	1.45	1.45	1.45	1.44	1.46	1.48
KO-700 GRØNN 630A/600	1.73	1.72	1.88	1.83	1.65	1.72	1.87	1.64	1.63	1.62	1.54	1.71	1.79
KO-900 GRØNN 630A/800	2.25	2.25	2.49	2.42	2.12	2.24	2.49	2.11	2.10	2.08	1.96	2.23	2.35
KO-1100 GRØN 630A/1000	2.77	2.77	3.10	3.01	2.59	2.76	3.10	2.57	2.56	2.54	2.36	2.74	2.91
KO-900 GRØNN 400A/800	2.25	2.25	2.49	2.42	2.12	2.24	2.49	2.11	2.10	2.08	1.96	2.23	2.35
KO-350 GALV GR. 400A/250	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
KO-500 GALV GR. 400A/400	0.73	0.73	0.66	0.69	0.76	0.73	0.67	0.77	0.77	0.78	0.81	0.74	0.71
KO-500 GALV GR. 630A/400	1.17	1.17	1.27	1.23	1.13	1.17	1.25	1.12	1.12	1.11	1.07	1.16	1.20
KO-700 GALV GR. 400A/600	1.44	1.44	1.46	1.47	1.42	1.44	1.48	1.41	1.41	1.41	1.39	1.43	1.45
KO-700 GALV GR. 630A/600	1.70	1.70	1.88	1.82	1.61	1.69	1.86	1.60	1.59	1.58	1.50	1.69	1.77
KO-900 GALV GR. 630A/800	2.19	2.19	2.48	2.39	2.04	2.18	2.46	2.03	2.01	2.00	1.85	2.17	2.31
KO-1100GALV GR. 630A/1000	2.70	2.70	3.09	2.97	2.50	2.69	3.07	2.48	2.46	2.44	2.24	2.67	2.86
KO-900 GALV.GR. 400A/800	2.19	2.19	2.48	2.39	2.04	2.18	2.46	2.03	2.01	2.00	1.85	2.17	2.31

Table 12: Extrapolation factors for EOL Stage



## Additional environmental information

According to the waste treatment scenario calculation in Simapro [7], based on the recycling rate in the technical report IEC/TR 62635 Edition 1.0 [9] Table D.6, the following recyclability potentials were calculated. The recyclability potential is calculated based on the product weight (excluding packaging).

Recyclability potential	KO-500 GALV 400A/400
	94.9%

Table 13: Recyclability potential of KO-500 GALV. 400A/400

STATUS	SECURITY LEVEL	PEP ECOPASSPORT REG. NUMBER	DOCUMENT ID.	REV.	LANG.	PAGE
Approved	Public	ABBG-00367-V01.01-EN	2CGC0154	A.002	en	18/19

# References

- [1] PCR “PEP-PCR-ed4-EN-2021\_09\_06” - Product Category Rules for Electrical, Electronic and HVAC-R Products (published: 6<sup>th</sup> September 2021)
- [2] PSR “PSR-0005-ed3.1-EN-2023 12 08” - SPECIFIC RULES FOR Electrical switchgear and control gear Solutions
- [3] EN 50693:2019 - Product category rules for life cycle assessments of electronic and electrical products and systems
- [4] ISO 14040:2006 - Environmental management -Life cycle assessment - Principles and framework
- [5] ISO 14044:2006 - Environmental management - Life cycle assessment - Requirements and guidelines
- [6] ecoinvent v3.10 (2024). ecoinvent database version 3.10 - (<https://ecoinvent.org/>)
- [7] SimaPro Software version 9.6.0.1 - PRé Sustainability
- [8] UNI EN 15804:2012+A2:2019: Sustainability of constructions - Environmental product declarations (September 2019).
- [9] IEC/TR 62635 - Guidelines for end-of-life information provided by manufacturers and recyclers and for recyclability rate calculation of electrical and electronic equipment - Edition 1.0 2012-10

STATUS	SECURITY LEVEL	PEP ECOPASSPORT REG. NUMBER	DOCUMENT ID.	REV.	LANG.	PAGE
Approved	Public	ABBG-00367-V01.01-EN	2CGCO154	A.002	en	19/19