

PRODUCT ENVIRONMENTAL PROFILE Environmental Product Declaration

ABB Time relays - CT-MFS.21S



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EPD Owner	ABB STOTZ-KONTAKT GmbH, 69123 Heidelberg, Germany www.abb.com
Manufacturer name and address	ABB STOTZ-KONTAKT GmbH - Site Hornberg, 78132, Hornberg, Baden-Württemberg Germany
Company contacts	EPD_ELSP@in.abb.com
Reference product	ABB Time relays CT-MFS.21S
Description of the product	ABB's advanced CT-S range of electronic timers is ideal for universal use. The range includes 24 single-function devices and 16 multifunction timers with up to 17 functions offering the highest flexibility in operation. The devices feature 7- or 10-time ranges that are adjustable from 0.05 seconds to 300 hours
Functional unit	The functional unit is "Other switchgear and control gear solutions mentioned in the scope (e.g. fuses TC32, all-or-nothing relays TC94, measuring relays and protection equipment TC95), on which the general rules of PCR apply and this product is considered an 'Active product' with 100% Use Rate in ON, 0% Use Rate in Standby and 0% Use Rate in OFF Mode. Total service life considered is 10 Years."
Other products covered	CT-MVS.23S Time relay, multifunction CT-MBS.22S Time relay, multifunction CT-WBS.22S Time relay, impulse & flasher CT-MVS.12S Time relay, multifunction CT-AHS.22S Time relay, OFF-delay CT-ARS.21S Time relay, true OFF-delay CT-ERS.12S Time relay, ON-delay CT-APS.12S Time relay, OFF-delay CT-ERS.21P Time relay, ON-delay CT-SDS.22S Time relay, Star-delta CT-APS.21P Time relay, OFF-delay CT-ERS.22P Time relay, ON-delay CT-APS.21P Time relay, OFF-delay CT-ARS.11P Time relay, true OFF-delay CT-MVS.21P Time relay, multifunction CT-MVS.22P Time relay, multifunction CT-MVS.21P Time relay, multifunction CT-MXS.22P Time relay, multifunction CT-MFS.21S Time relay, star-delta CT-SDS.23P Time relay, star-delta CT-ARS.11S Time relay, true OFF-delay CT-APS.22S Time relay, OFF-delay CT-MS.22S Time relay, Multifunction CT-MVS.22S Time relay, multifunction CT-MVS.22S Time relay, multifunction CT-ERS.21S Time relay, Multifunction CT-MVS.21S Time relay, multifunction CT-ERS.21P Time relay, Multifunction CT-MVS.22P Time relay, multifunction CT-MVS.22P Time relay, multifunction CT-MVS.23P Time relay, multifunction CT-MVS.22P Time relay, multifunction CT-MVS.23P Time relay, multifunction CT-APS.12P Time relay, Multifunction CT-APS.21P Time relay, Time relay, Multifunction CT-APS.12P Time relay, Multifunction CT-APS.22P Time relay, Tim
Reference lifetime	10 years
Product category	Electrical, Electronic and HVAC-R Products
Use Scenario	The use phase has been modeled based on the sales mix data (2022), and the corresponding low voltage electricity countries mix.
Geographical representativeness	Raw materials & Manufacturing: [Europe / Global] Assembly: [Germany] Distribution / Use: [Global] specific sales mix EoL: [Global]
Technological representa- tiveness	Materials and processes data are specific to the production of CT-MFS.21S Time relays
LCA Study	This study is based on the LCA study described in the LCA report 1SAC200370M0001
EPD type	Product family declaration
EPD scope	"Cradle to grave"
Year of reported primary data	2022
LCA software	SimaPro 9.5.0.1 (2023)
LCI database	Ecoinvent v3.9 (2023)
LCIA methodology	EN 15804:2012+A2:2019

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ABB Purpose & Embedding Sustainability

ABB is a leading global technology company that energizes the transformation of society and industry to achieve a more productive, sustainable future. By connecting software to its electrification, robotics, automation and motion portfolio, ABB pushes the boundaries of technology to drive performance to new levels. With a history of excellence stretching back more than 130 years, ABB's success is driven by about 105 thousand talented employees in over 100 countries.

ABB's Electrification business offers a wide-ranging portfolio of products, digital solutions and services, from substation to socket, enabling safe, smart and sustainable electrification. Offerings encompass digital and connected innovations for low voltage and medium voltage, including EV infrastructure, solar inverters, modular substations, distribution automation, power protection, wiring accessories, switchgear, enclosures, cabling, sensing and control. ABB is committed to continually promoting and embedding sustainability across its operations and value chain, aspiring to become a role model for others to follow. With its ABB Purpose, ABB is focusing on reducing harmful emissions, preserving natural resources and championing ethical and humane behavior.



General Information

The ABB STOTZ-KONTAKT GmbH company was founded in 1891 and develops, manufactures, and sells products for the electrical installation and automation of buildings, machines and plants.

For the Smart Power, the company is the competence center for Manual Motor Starters, Overload relays, Mini Contactors, Installation Contactors, Time Relays, Monitoring Relays, Motor Controller, Power Supplies, Interface Products and Safety Products.

- Heidelberg Workshop Smart Power is about 5000 sq. m.
- Hornberg Workshop is around 6500 sq.m.
- Employees 1000 person.
- Global R&D and product management are located at the factory.

ISO 9001:2015 - Quality Management Systems Heidelberg & Hornberg ISO 45001:2018- Occupational Health and Safety Assessment Series- Heidelberg ISO 50001:2018- Energy management systems- Heidelberg & Hornberg ISO 14001:2015- Environmental management systems - Heidelberg

In the factory, the different components and subassemblies are assembled on the manufacturing line. Most of the components and subassemblies are produced by ABB's suppliers. These are assembled and tested as per the standards within the factory premises.

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CT-S Time relays product cluster

ABB's advanced CT-S range of electronic timers is ideal for universal use. The range includes 24 single-function devices and 16 multifunction timers with up to 17 functions offering the highest flexibility in operation. The devices feature 7 or 10 time ranges that are adjustable from 0.05 seconds to 300 hours.

Additionally, every device is available in two different connection technologies: familiar double-chamber cage connection terminals (screw terminals) and ABB's vibrations-resistant Easy Connect technology (push-in terminals).

Reference Product:

The reference product for the LCA of the complete range of CT-S Time Relays is CT-MFS.21S.

CT-MFS.21S product rating:

CT-S Time Relays	Rated operational voltage [Ue]	Rated operational current [le]	Number of Output Relays [N _P]	Rated Control Supply Voltage (Uc)
CT-MFS.21S	250 V	2-4A	3	24-400 V AC/DC

Table 1: Technical characteristics of Time relays (Refer Technical catalogue for complete details).



Constituent Materials

CT-MFS.21S Time Relays

CT-MFS.21S Time relays weighs 153 g including its installed accessories, paper documentation and packaging.

Materials	Name	IEC 62474 MC	[g]	Weight %
	Steel	M-119	21.9	14.3%
Metals	Cu and Cu Alloys	M-121	14.3	9.3%
	Stainless Steel	M-100	4.5	2.9%
	Polyamide	M-258	47.4	30.9%
Plastics	Polyphenylene sulfide	M-263	13.2	8.6%
	Polyethylene	M-251	2.3	1.5%
	Polycarbonate	M-254	1.8	1.2%
	ASA	M-216	0.2	0.1%
Other	Others	N/A	26.0	16.9%
	Paper/Cardboard	M-341	21.8	14.2%
Total			153.4	100.0%

Table 2: Weight of materials CT-MFS.21S Time relays

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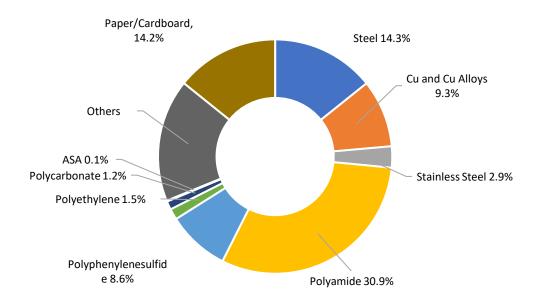


Figure 1: Composition of CT-MFS.21S Time relays

Packaging for reference product CT-MFS.21S weighs 18g, with the following substance composition:

Material weight (g)	CT-MFS.21S
Corrugated Cardboard	17.83
Polyethylene (PE)	0.45

Table 3: Weight of packaging materials CT-MFS.21S Time relays

No cut-off criteria have been applied to the analysis of the product and its packaging. Additional packaging for semifinished products along the supply chain haven't been considered.



LCA background information

Functional unit and Reference Flow

The functional unit is the reference unit used to quantify the performance of the service delivered by a product to the user. The main purpose of the functional unit is to provide a reference to which inputs and outputs are related in the LCA.

Other switchgear and control gear solutions mentioned in the scope (e.g. fuses TC32, all-ornothing relays TC94, measuring relays and protection equipment TC95), on which the general rules of PCR apply and this product is considered an 'Active product' with 100% Use Rate in ON, 0% Use Rate in Standby and 0% Use Rate in OFF Mode. Total service life considered is 10 Years.

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The Reference Flow of the study is a single Time relay (including its packaging and accessories) with mass described in chapter 1.3, table 2.

System boundaries and life cycle stages

The life cycle of CT-S Time Relay, an EEPS (Electronic and Electrical Products and Systems), is a "from cradle to grave" analysis and covers the following main life cycle stages: manufacturing, including the relevant acquisition of raw material, preparation of semi-finished goods, etc. and processing steps; distribution; installation, including the relevant steps for the preparation of the product for use; use including the required maintenance steps within the RSL (reference service life of the product) associated to the reference product; end-of-life stage, including the necessary steps until final disposal or recovery of the product system.

The following table shows the stages of the product life cycle and the information stages according to EN 50693:2019 [3] for the evaluation of electronic and electrical products and systems.

Manufacturing	Distribution	Installation	Use	End-of-Life (EoL)
Acquisition of raw materials				
Transport to manufacturing site	Transport to dis-	Installation	Haama	Deinstallation
Components/parts manufacturing	tributor/ logistic center	EoL treatment of generated	Usage Mainte	Collection and
Assembly	Transport to place	3	nance	transport
Packaging	of use	ing)		EoL treatment
EoL treatment of generated waste				

Table 5: Phases for the evaluation of construction products according to EN50693:2019 [3].

Temporal and geographical boundaries

The ABB component suppliers are sourced all over the world. All primary data collected are from 2022, which is a representative production year. Secondary data are also representative for this year, as provided by ecoinvent [6].

The selected ecoinvent [6] processes in the LCA model have a global representativeness, due to the unclear origin of each component. In this way, a conservative approach has been adopted.

Boundaries in the life cycle

As indicated in the PCR capital goods such as buildings, machinery, tools and infrastructure, the packaging for internal transport which cannot be allocated directly to the production of the reference product, may be excluded from the system boundary.

Infrastructures, when present, such as processes deriving from the ecoinvent [6] database have not been excluded.

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Data quality

In this LCA, both primary and secondary data are used. Site specific foreground data have been provided by ABB. Main data sources are the bill of materials & drawings which are available on the ERP (SAP) & Windchill. For all processes for which primary are not available, generic data originating from the ecoinvent database [6], allocation cut-off by classification, are used. The ecoinvent database available in the SimaPro software [7] is used for the calculations.

The data quality characterized by quantitative and qualitative aspects, is presented in Appendix 1. Each data quality parameter has been rated according to DQR tables from Chapter 7.19.2.2 of the Product Environmental Footprint Guide v.6.3 to give an indication of geography, technology, and temporal representativeness.

Environmental impact indicators

The information obtained from the inventory analysis is aggregated according to the effects related to the various environmental issues. According to "PCR-ed4-EN-2021 09 06" and EN 50693 [3] the environmental impact indicators must be determined using the characterization factors and impact assessment methods specified in EN 15804:2012+A2:2019 [8].

PCR-ed4-EN-2021 09 06 and the EN 50693:2019 [3] standard establish four indicators for climate change: Climate change (total) which includes all greenhouse gases; Climate change (fossil fuels); Climate change (biogenic) which includes the emissions and absorption of biogenic carbon dioxide and biogenic carbon stored in the product; Climate change (land use) - land use and land use transformation. Other indicators as per the PCR [1].

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Allocation rules

Allocation coefficients are based on CT-S Time Relays line's occupancy area for electricity apart from assembly processes, the whole production line is temperature regulated throughout the year. The allocation of the total amount of waste generated by the production line is also based on the same criterion.

The total number of operators was considered for water consumption. All these flows have been allocated and divided by the total number of CT-MFS.21S Time relays produced in 2022.

Limitations and simplifications

Raw materials life cycle stage includes the extraction of raw materials as well as the transport distances to the manufacturing suppliers. These distances are assumed to be 1000 km as per the PCR. This distance has been added to the one already included in the market processes used for the model, as a result of a conservative choice made by the LCA operators.

Application of grease lubricant on CT-S Time Relay operating mechanism has been excluded since it is negligible. Surface treatments like galvanizing, silver plating as well as their related transport processes (back and forth from the finishing suppliers) have been considered in the LCA model. Scraps for metal working and plastic processes are included when already defined in ecoinvent [6].

Energy Models

LCA Stage	EN 15804:2012 +A2:2019 module	Energy model	Notes
Raw material ex- traction and pro- cessing	A1-A2	Electricity, {RER} mar- ket group for Cut-off Electricity, {GLO} mar- ket group for Cut-off	Based on materials and supplier's locations
Manufacturing	А3	ABB Hornberg Electric- ity Mix	Specific Energy model for ABB Hornberg manufacturing plant, 100% renewable
Installation (Packaging EoL)	A 5	Electricity, {GLO} mar- ket group for Cut-off	
Use Stage	B1	Electricity, [country]x market for Cut-off, S **	Low voltage, based on 2022 country sales mix
EoL	C1-C4	Electricity, {GLO} mar- ket group for Cut-off	

Table 6: Energy models used in each LCA stage.

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^{**} Please refer the use phase for further description





Inventory analysis

In this LCA, both primary and secondary data are used. Site specific foreground data have been provided by ABB. For data collection, Bills of Material (BOM) extracted from ABB's internal SAP and Windchill ERP were used. They are a list of all the components and assemblies that constitute the finished product, organized by hierarchy level. Each item is matched with its code, quantity, weight and supplier. The BOMs were then processed, adding material, surface area, volume and weight data, taken from technical drawings/datasheets. Finally, the manufacturing process and surface treatment were assigned, according to information provided by R&D personnel. Road distances between the suppliers and ABB were calculated using Google Maps, and marine distances using Distances & Time (Searates).

All primary data collected from ABB are from 2022, which was a representative production year. The ecoinvent cut-off by classification system processes [6] are used to represent the LCA model.

To improve both the inventory and modelling phase of the product, a specific modular dataset framework has been adopted. Raw materials and Manufacturing processes datasets from Ecoinvent database [6] have been clustered and listed inside two distinct mater data tables ABB Raw Materials and ABB Materials & Processes. Data used in the analysis is not older than 10 years.

Manufacturing stage

CT-S Time Relays are composed of a multitude of components, all of which are made from of numerous materials. All CT-S Time Relay's components have been modelled according to their specific raw materials and manufacturing processes.

The single use packaging as well as paper documentation are also included in the analysis in the manufacturing stage. ABB receives packaging components from outside suppliers and packages the product before shipping them.

Most of the inputs to the products' manufacturing stage are already produced component parts from the supply chain. In the ABB manufacturing plant, the different components and subassemblies are assembled into CT-S Time Relays. All the semi-finished and ancillary products are produced by ABB's suppliers.

The entire supplier's network has been modelled with the calculation of each transportation stage, from the first manufacturing supplier to the next.

All the specific distances from the last subassembly suppliers' factories up to the ABB manufacturing facility have been calculated.

Distribution

The transport distances from ABB manufacturing plant to the distribution centers (regional distribution centers / local sales organizations) have been calculated considering the specific 2022 sales mix data for CT-S product cluster (SAP ERP sales data as a source). The Distribution mix is representative of entire product cluster including reference product and products listed in the extrapolation tables.

The other parameter affecting the environmental impact for this LCA stage is total mass of the product (including its packaging). Different mass values for each specific configuration covered by this study have been considered in the model.

As per PSR, additional distance 1000km is considered to account for the last mile delivery distance.

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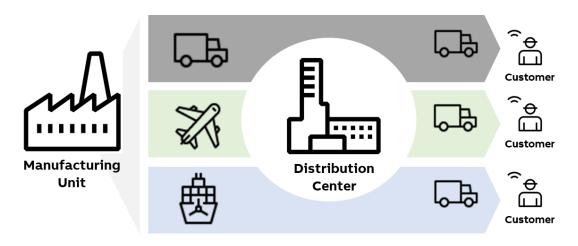


Figure 2: Distribution methodology.

Installation

The installation phase only implies manual activities, and no energy is consumed. This phase also includes the disposal of the packaging of CT-S Time Relay.

For the disposal of the packaging after installation of the product at the end of its life, a transport distance of 1000 km (according to PCR [1]) was assumed.

The actual disposal site is unknown and is managed by the customer. The disposal scenario of the packaging was calculated based on the latest Eurostat data (EU-27) available.

Use

Use and maintenance are modelled according to the PCR [1]. During the use phase, CT-S Time relays dissipate some electricity due to power losses. They are calculated according to the data provided in the catalogue of CT-S Time Relay and following the PCR [1] & PSR [2] rules:

D		
Parameters	5	
lu	[A]	2-4
Load rate	[%]	100
h/year	[h]	8760
RSL	[years]	10
Time operating coefficient	[%]	100

Table 7: Use phase parameters.

The formula for the calculation of the electricity consumed is shown below and it is described as follows, where P_{use} is the power consumed by the switch at a given value of current:

$$E_{use} [kWh] = \frac{P_{use} * 8760 * RSL * \alpha}{1000}$$

The above calculations have been performed according to the number of poles (3) on which relevant current flows during use phase.

The Energy model used for this phase was built based on the 2022 actual sales mix data for the entire CT-S product range (SAP ERP sales data as a source). This approach has been taken since this list of countries will be the most representative also for the other products listed in the extrapolation tables.

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From Ecoinvent [6] database, the low voltage electricity country mix for each country(x) has been selected with its respective percentage on the total sales mix (Electricity, low voltage [country]x | market for | Cut-off, S).

Since no maintenance happens during the use phase, the environmental impacts linked to this procedure have been considered as null in the analysis.

End of life

The end-of-life stage is modelled according to PCR [1] and IEC/TR 62635 [9]. The percentages for end-of-life treatments of materials are taken from IEC/TR 62635 [9].

Since no specific data is available, the transport distances from the place of use to the place of disposal are assumed to be 1000 km (local/domestic transport by lorry, according to PCR [1]).

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Environmental impacts

The following table show the environmental impact indicators of the life cycle of a single CT-MFS.21S Time relays, as indicated by PCR [1] and EN 50693:2019 [3]. The indicators are divided into the contribution of the processes to the different stages (manufacturing, distribution, installation, use and end-of-life).

Impact category	Unit	Total	Manufac- turing	Distribu- tion	Installation	Use	End of Life
GWP-total	kg CO2 eq	4.19E+01	3.39E+00	3.05E-01	2.44E-02	3.81E+01	6.06E-02
GWP-fossil	kg CO2 eq	4.06E+01	3.36E+00	3.05E-01	4.07E-03	3.69E+01	5.91E-02
GWP-biogenic	kg CO2 eq	1.23E+00	1.57E-02	6.94E-05	2.03E-02	1.19E+00	1.56E-03
GWP-luluc	kg CO2 eq	8.99E-02	1.50E-02	3.51E-05	1.39E-06	7.48E-02	1.87E-05
ODP	kg CFC11-eq	5.73E-07	1.02E-07	4.70E-09	7.31E-11	4.64E-07	3.00E-09
AP	mol H+ eq	2.14E-01	4.60E-02	1.31E-03	1.45E-05	1.67E-01	1.41E-04
EP-freshwater	kg P eq	3.19E-02	3.24E-03	5.97E-06	2.57E-07	2.86E-02	5.06E-06
EP-marine	kg N eq	3.86E-02	4.83E-03	5.25E-04	6.91E-06	3.32E-02	4.68E-05
EP-terrestrial	mol N eq	3.72E-01	5.08E-02	5.62E-03	6.06E-05	3.15E-01	3.98E-04
POCP	kg NMVOC eq	1.14E-01	1.71E-02	1.79E-03	2.09E-05	9.53E-02	1.16E-04
ADP-m&m	kg Sb eq	9.16E-04	6.15E-04	1.28E-07	7.94E-09	3.01E-04	3.30E-08
ADP-fossil	MJ	6.39E+02	4.34E+01	4.00E+00	4.20E-02	5.92E+02	3.15E-01
WDP	m3 of equiv. depriv.	8.62E+00	1.19E+00	8.03E-03	5.13E-04	7.42E+00	2.53E-03
PENRE	МЈ	6.38E+02	4.20E+01	4.00E+00	4.20E-02	5.91E+02	3.15E-01
PENRM	MJ	1.32E+00	1.32E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	МЈ	6.39E+02	4.34E+01	4.00E+00	4.20E-02	5.91E+02	3.15E-01
PERE	МЈ	1.18E+02	5.82E+00	1.67E-02	6.82E-04	1.12E+02	1.82E-02
PERM	MJ	2.10E-01	2.10E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	МЈ	1.19E+02	6.03E+00	1.67E-02	6.82E-04	1.12E+02	1.82E-02
SM	kg	1.20E-02	1.20E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	МЈ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PET	МЈ	7.57E+02	4.94E+01	4.01E+00	4.27E-02	7.04E+02	3.33E-01
FW	m3	4.10E-01	4.20E-02	2.79E-04	1.79E-05	3.68E-01	9.38E-05
HWD	kg	1.40E-03	2.81E-04	2.69E-05	2.57E-07	1.09E-03	6.78E-07
N-HWD	kg	3.42E+00	4.46E-01	3.64E-02	4.15E-03	2.91E+00	2.49E-02
RWD	kg	2.87E-03	8.93E-05	3.34E-07	1.34E-08	2.78E-03	1.51E-06
CfR	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MfR	kg	1.29E-01	9.89E-03	0.00E+00	1.18E-02	0.00E+00	1.07E-01
MfER	kg	2.85E-02	2.80E-03	0.00E+00	1.35E-02	0.00E+00	1.22E-02
EN	MJ by energy vector	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Efp	disease inc.	1.21E-06	2.13E-07	5.30E-09	3.04E-10	9.93E-07	2.53E-09
IrHH	kBq U-235 eq	1.18E+01	3.44E-01	1.49E-03	5.50E-05	1.15E+01	1.85E-03
ETX FW	CTUe	1.27E+02	5.63E+01	2.08E+00	3.93E-02	6.85E+01	3.08E-01
HTX CE	CTUh	1.78E-08	4.68E-09	4.03E-11	2.22E-12	1.30E-08	2.80E-11
HTX N-CE	CTUh	8.34E-07	2.34E-07	3.75E-09	8.32E-11	5.94E-07	2.19E-09
IrLS	Pt	1.46E+02	1.68E+01	6.21E-01	4.08E-02	1.28E+02	2.71E-01

Table 8: Impact indicators for CT-MFS.21S Time relays

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Impact category	Unit	CT-MFS.21S
Biogenic Carbon content of the product	kg	6.69E-03
Biogenic Carbon content of the associated packaging	kg	1.26E-02

Table 9: Inventory flow other indicators

Environmental impact indicators

GWP-total	Global Warming Potential total (Climate change)
GWP-fossil	Global Warming Potential fossil
GWP-biogenic	Global Warming Potential biogenic
GWP-luluc	Global Warming Potential land use and land use change
ODP	Depletion potential of the stratospheric ozone layer
AP	Acidification potential
EP-freshwater	Eutrophication potential - freshwater compartment
EP-marine	Eutrophication potential - fraction of nutrients reaching marine end compartment
EP-terrestrial	Eutrophication potential -Accumulated Exceedance
POCP	Formation potential of tropospheric ozone
ADP-m&m	Abiotic Depletion for non-fossil resources potential
ADP-fossil	Abiotic Depletion for fossil resources potential, WDP
WDP	Water deprivation potential.

Resource use indicators

	in a care is
PERE	Use of renewable primary energy excluding renewable primary energy resources used as raw material
PERM	Use of renewable primary energy resources used as raw material
PERT	Total use of renewable primary energy resources (primary energy and primary energy resources used as raw materials)
PENRE	Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw material
PENRM	Use of non-renewable primary energy resources used as raw material
PENRT	Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials)
PET	Total use of primary energy in the lifecycle

Secondary materials, water and energy resources

SM	Use of secondary materials
RSF	Use of renewable secondary fuels
NRSF	Use of non-renewable secondary fuels
FW	FW: Net use of fresh water

Waste category indicators

HWD	Hazardous waste disposed
N-HWD	Non-hazardous waste disposed
RWD	Radioactive waste disposed

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Output flow indicators

CfR Component for reuse

MfR Materials for recycling

MfER Materials for energy recovery

EN Exported energy

Others indicators

Efp	Emissions of Fine particles
IrHH	Ionizing radiation, human health
ETX FW	Ecotoxicity, freshwater
HTX CE	Human toxicity, carcinogenic effects
HTX N-CE	Human toxicity, non-carcinogenic effects
IrLS	Impact related to Land use / soil quality



Additional environmental information

According to the waste treatment scenario calculation in Simapro [7], based on the recycling rate in the technical report IEC/TR 62635 Edition 1.0 [9] Table D.6, the following recyclability potentials were calculated. The recyclability potential is calculated based on the product weight (excluding packaging).

Recyclability potential CT-MFS.21S
68.4%

Table 15: Recyclability potential of CT-MFS.21S

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- [8] UNI EN 15804:2012+A2:2019: Sustainability of constructions Environmental product declarations (September 2019).
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